

# COMMUNITY DEVELOPMENT AGENCY

# TRANSPORTATION DIVISION

http://www.edcgov.us/DOT/

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DATE:

April 22, 2015

TO:

All Prospective Bidders

SUBJECT: Addendum No. 1

**Gold Hill Overlay Project** 

Contract No. PW 14-31086, Project No. 72119

Submit proposals for this work with the understanding and full consideration of this addendum. The revisions declared in this addendum are essential parts of the Contract.

ITEM NO.	LOCATION, PAGE, OR DRAWING NO.	DESCRIPTION OF CHANGE
1.01	N-2	Bidders are instructed to add the following new section after the 9 <sup>th</sup> paragraph titled Business License of the Notice to Bidders:
		"CONTRACTOR REGISTRATION: No contractor or subcontractor may bid on any public works project, be listed in a bid proposal for any public works project, or engage in the performance of any contract for public work unless registered with the Department of Industrial Relations pursuant to Labor Code sections 1725.5 and 1771.1.  An inadvertent error in listing a subcontractor who is not registered pursuant to Section 1725.5 in a bid proposal shall not be grounds for filing a bid protest or grounds for considering the bid nonresponsive if the requirements of Labor Code section 1771.1 are met."
1.02	SP-3	Bidders are instructed to add the following language to Section 2 Bidding of the Special Provisions:
		No contractor or subcontractor may be listed on a bid proposal for a public works project (submitted on or after March 1, 2015) unless registered with the

Gold Hill Overlay Project Contract No. PW 14-31086, CIP No. 72119 Addendum No. 1

County of El Dorado Page 1 of 3

ITEM NO.	LOCATION, PAGE, OR DRAWING NO.	DESCRIPTION OF CHANGE		
		Department of Industrial Relations pursuant to Labor Code section 1725.5 [with limited exceptions from this requirement for bid purposes only under Labor Code section 1771.1(a)].		
1.03	C-7	Bidders are instructed to add the following after Article 20 Item C of the Agreement:		
		d. Will comply with the Department of Industrial Relations pursuant to Labor Code sections 1725.5 and 1771.1.		
1.04	SPL-1	Bidders are instructed to add the following revised standard plans to the Standard Plans List:  • RSP 74 Pavement Edge Treatments		
		RSP 75 Pavement Edge Treatments-Overlays		
1.05	N-2	Bidders are instructed to add the following to the bullet point under the 3 <sup>rd</sup> paragraph of page N-2 of the Notice to Bidders: RSP 74 and RSP 75.		
1.06	SP-37 through SP-96	Section 39 of the Special Provisions has been updated. Bidders are instructed to replace pages SP-37 through SP-96 with the attached SP-37 rev through SP-97 rev.		
1.07	C-9, C-10	The Contractor's Bid and Bid Price Schedule has been updated. Bidders are instructed to replace pages C-9 through C-10 of the Agreement with the attached C-9 rev through C-10 rev.		
1.08	P-3 through P-5	The Proposal Pay Items and Bid Price Schedule has been updated. Bidders are instructed to replace pages P-3 through P-5 of the Proposal with the attached P-3 rev through P-5 rev.		
1.09	Notary Forms	The Notary forms in the Agreement and Proposal have been updated. Bidders are instructed to replace the Notary forms in the following locations with the attached Principal and Surety Notary forms:		
		<ol> <li>After the Payment Bond of the Agreement.</li> <li>After the Performance Bond of the Agreement.</li> <li>After the Bidders Bond of the Proposal.</li> </ol>		

Gold Hill Overlay Project Contract No. PW 14-31086, CIP No. 72119 Addendum No. 1 County of El Dorado Page 2 of 3 Indicate receipt of this addendum by filling in the number of this addendum in the space provided on the signature page of the proposal.

Holders who have already mailed their proposal can contact Jennifer Rimoldi at 530-621-7592 (email: Jennifer.Rimoldi@edcgov.us) to arrange return of their proposal.

Inform all suppliers and subcontractors as necessary.

The Community Development Agency, Transportation Division is only sending this addendum by posting on QuestCDN's website at: <a href="https://www.questcdn.com/">https://www.questcdn.com/</a>.

If you are not a Contract Documents Holder, but request a set of documents to bid on this project, you must comply with the requirements of this addendum when submitting your bid.

## End of Addendum No. 1

Recommended by:

John Kahling

Deputy Director, Headington Engineering Unit

Approved by:

Steven M. Pedretti

Community Development Agency Director

County of El Dorado Page 3 of 3

# **DIVISION V SURFACINGS AND PAVEMENTS**

## 39 HOT MIX ASPHALT

# Replace the headings and paragraphs in section 39 with:

#### 39-1 GENERAL

#### 39-1.01 GENERAL

Produce and place HMA Type A under the Method construction process.

#### 39-1.01A Summary

Section 39-1 includes general specifications for producing and placing hot mix asphalt.

HMA includes one or more of the following types:

- 1. Type A HMA
- 2. RHMA-G
- 3. OGFC
- 4. BWC
- 5. Minor HMA

If a warm mix asphalt technology is specified, the warm mix asphalt technology to be used must be authorized by the Engineer and be on the Caltran's authorized warm mix asphalt technologies listing. For Caltran's-authorized warm mix asphalt technologies, go to the METS website.

## 39-1.01B Definitions

binder replacement: Binder from RAP expressed as a percent of the total binder in the mix.

coarse aggregate: Aggregate retained on a no. 4 sieve.

fine aggregate: Aggregate passing the no. 4 sieve.

**leveling course:** Thin layer of HMA used to correct minor variations in the longitudinal and transverse profile of the pavement before placement of other pavement layers.

lower course: Layer of HMA below 0.2 feet from finished grade exclusive of OGFC.

miscellaneous areas: Areas outside the traveled way such as:

- 1. Median areas not including inside shoulders
- 2. Island areas
- 3. Sidewalks
- 4. Gutters
- 5. Ditches
- 6. Overside drains
- 7. Aprons at ends of drainage structures

processed RAP: RAP that has been fractionated.

**supplemental fine aggregate:** Aggregate passing the no. 30 sieve, including hydrated lime, portland cement, and fines from dust collectors.

surface course: Upper 0.2 feet of HMA exclusive of OGFC.

top layer: Final riding surface.

39-1.01C Submittals 39-1.01C(1) General

Reserved

39-1.01C(2) Job Mix Formula

39-1.01C(2)(a) General

Except for the HMA to be used in miscellaneous areas and dikes, submit your proposed JMF for each type of HMA to be used. The JMF must be submitted on the Contractor Job Mix Formula Proposal form along with:

- Mix design documentation on Contractor Hot Mix Asphalt Design Data form dated within 12 months of submittal
- 2. JMF verification on a Caltrans Hot Mix Asphalt Verification form dated within 12 months before HMA production
- 3. JMF renewal on a Caltrans Job Mix Formula Renewal form, if applicable
- 4. MSDS for:
  - 4.1. Asphalt binder
  - 4.2. Supplemental fine aggregate except fines from dust collectors
  - 4.3. Antistrip additives

The Contractor Hot Mix Asphalt Design Data form must show documentation on aggregate quality.

Submit a new JMF if you change any of the following:

- 1. Target asphalt binder percentage greater than ±0.2 percent
- 2. Asphalt binder supplier
- 3. Combined aggregate gradation
- 4. Aggregate sources
- 5. Liquid antistrip producer or dosage
- 6. Average binder content in a new fractionated RAP stockpile by more than ±2.0 percent from the average RAP binder content reported on page 4 of your Contractor Hot Mix Asphalt Design Data form
- 7. Average maximum specific gravity in a new fractionated RAP stockpile by more than ±0.060 from the average maximum specific gravity value reported on page 4 of your Contractor Hot Mix Asphalt Design Data form
- 8. Any material in the JMF

Allow the Engineer 5 business days from a complete JMF submittal for document review of the aggregate qualities, mix design, and JMF. The Engineer notifies you if the proposed JMF submittal is accepted.

## 39-1.01C(2)(b) Job Mix Formula Renewal

You may request a JMF renewal by submitting:

- 1. Proposed JMF on a Contractor Job Mix Formula Proposal form
- 2. JMF verification on a Caltran's Hot Mix Asphalt Verification form
- Mix design documentation on a Contractor Hot Mix Asphalt Design Data form used for the previously verified JMF

## 39-1.01C(2)(c) Job Mix Formula Modification

For an authorized JMF, submit a modified JMF if you change any of the following:

- 1. Asphalt binder supplier
- 2. Liquid antistrip producer
- 3. Liquid antistrip dosage

You may change any of the above items only once during the Contract.

Submit your modified JMF request a minimum of 15 days before production. Each modified JMF submittal must consist of:

- 1. Proposed modified JMF on Contractor Job Mix Formula Proposal form, marked Modified.
- Mix design records on Contractor Hot Mix Asphalt Design Data form for the authorized JMF to be modified.
- 3. JMF verification on a Caltran's Hot Mix Asphalt Verification form
- 4. Test results for the modified JMF in compliance with the mix design specifications. Perform tests at the mix design OBC as shown on the Contractor Asphalt Mix Design Data form.

## 39-1.01C(3) Quality Control Plan

With your proposed JMF submittal, submit a QC plan for HMA.

The QC plan must describe the organization and procedures for:

- 1. Controlling HMA quality characteristics
- 2. Taking samples, including sampling locations
- 3. Establishing, implementing, and maintaining QC
- 4. Determining when corrective actions are needed
- 5. Implementing corrective actions
- 6. Methods and materials for backfilling core locations

The QC plan must address the elements affecting HMA quality including:

- 1. Aggregate
- 2. Asphalt binder
- 3. Additives
- 4. Production

#### 5. Paving

The QC plan must include aggregate QC sampling and testing during lime treatment.

The Engineer reviews the QC plan within 5 business days from the submittal. Do not start HMA production until the Engineer authorizes the plan.

If QC procedures, personnel, tester qualifications, sample testing locations, or lab accreditation status change, submit a QC plan supplement at least 3 business days before implementing the proposed change. Do not implement the change without authorization.

## 39-1.01C(4) Test Results

For mix design, and JMF verification, submit AASHTO T 283 and AASHTO T 324 (Modified) test results to the Engineer.

Submit all QC test results, except AASHTO T 283 and AASHTO T 324 (Modified), within 3 business days of a request. Submit AASHTO T 283 QC tests within 15 days of sampling.

For tests performed under AASHTO T 324 (Modified), submit test data and 1 tested sample set within 5 business days of sampling.

If coarse and fine durability index tests are required, submit test results within 2 business days of testing.

If tapered notched wedge is used, submit test result values within 24 hours of testing.

# 39-1.01C(5) Reserved

# 39-1.01C(6) Liquid Antistrip Treatment

If liquid antistrip treatment is used, submit the following with your proposed JMF submittal:

- 1. One 1-pint sample
- 2. Infrared analysis including copy of absorption spectra
- 3. Certified copy of test results
- 4. Certificate of compliance for each liquid antistrip shipment. On each certificate of compliance, include:
  - 4.1. Your signature and printed name
  - 4.2. Shipment number
  - 4.3. Material type
  - 4.4. Material specific gravity
  - 4.5. Refinery
  - 4.6. Consignee
  - 4.7. Destination
  - 4.8. Quantity
  - 4.9. Contact or purchase order number
  - 4.10. Shipment date
- 5. Proposed proportions for liquid antistrip

For each delivery of liquid antistrip to the HMA production plant, submit a 1-pint sample to the Engineer. Submit shipping documents. Label each liquid antistrip sampling container with:

- 1. Liquid antistrip type
- 2. Application rate

- 3. Sample date
- Contract number

At the end of each day's production shift, submit production data in electronic and printed media. Present data on electronic media in tab delimited format. Use line feed carriage return with 1 separate record per line for each production data set. Allow sufficient fields for the specified data. Include data titles at least once per report. For each HMA mixing plant type, submit the following information in the order specified:

- 1. For batch plant mixing:
  - 1.1. Production date
  - 1.2. Time of batch completion
  - 1.3. Mix size and type
  - 1.4. Each ingredient's weight
  - 1.5. Asphalt binder content as a percentage of the total weight of mix
  - 1.6. Liquid antistrip content as a percentage of the asphalt binder weight
- 2. For continuous mixing plant:
  - 2.1. Production date
  - 2.2. Data capture time
  - 2.3. Mix size and type
  - 2.4. Flow rate of wet aggregate collected directly from the aggregate weigh belt
  - 2.5. Aggregate moisture content as percentage of the dry aggregate weight
  - 2.6. Flow rate of asphalt binder collected from the asphalt binder meter
  - 2.7. Flow rate of liquid antistrip collected from the liquid antistrip meter
  - 2.8. Asphalt binder content as percentage of the total weight of mix calculated from:
    - 2.8.1. Aggregate weigh belt output
    - 2.8.2. Aggregate moisture input
    - 2.8.3. Asphalt binder meter output
  - 2.9. Liquid antistrip content as percentage of the asphalt binder weight calculated from:
    - 2.9.1. Asphalt binder meter output
    - 2.9.2. Liquid antistrip meter output

#### 39-1.01C(7) Lime Treatment

If aggregate lime treatment is used, submit the following with your proposed JMF submittal and each time you produce lime-treated aggregate:

- 1. Exact lime proportions for fine and coarse virgin aggregate
- 2. If marination is required, the averaged aggregate quality test results within 24 hours of sampling
- 3. For dry lime aggregate treatment, a treatment data log from the dry lime and aggregate proportioning device in the following order:
  - 3.1. Treatment date
  - 3.2. Time of day the data is captured

- 3.3 Aggregate size being treated
- 3.4. HMA type and mix aggregate size
- 3.5. Wet aggregate flow rate collected directly from the aggregate weigh belt
- 3.6. Aggregate moisture content, expressed as a percent of the dry aggregate weight
- 3.7. Flow rate of dry aggregate calculated from the flow rate of wet aggregate
- 3.8. Dry lime flow rate
- 3.9. Lime ratio from the authorized JMF for each aggregate size being treated
- 3.10. Lime ratio from the authorized JMF for the combined aggregate
- 3.11. Actual lime ratio calculated from the aggregate weigh belt output, the aggregate moisture input, and the dry lime meter output, expressed as a percent of the dry aggregate weight
- 3.12. Calculated difference between the authorized lime ratio and the actual lime ratio
- 4. For lime slurry aggregate treatment, a treatment data log from the slurry proportioning device in the following order:
  - 4.1. Treatment date
  - 4.2. Time of day the data is captured
  - 4.3. Aggregate size being treated
  - 4.4. Wet aggregate flow rate collected directly from the aggregate weigh belt
  - 4.5. Moisture content of the aggregate just before treatment, expressed as a percent of the dry aggregate weight
  - 4.6. Dry aggregate flow rate calculated from the wet aggregate flow rate
  - 4.7. Lime slurry flow rate measured by the slurry meter
  - 4.8. Dry lime flow rate calculated from the slurry meter output
  - 4.9. Authorized lime ratio for each aggregate size being treated
  - 4.10. Actual lime ratio calculated from the aggregate weigh belt and the slurry meter output, expressed as a percent of the dry aggregate weight
  - 4.11. Calculated difference between the authorized lime ratio and the actual lime ratio
  - 4.12. Dry lime and water proportions at the slurry treatment time

Each day during lime treatment, submit the treatment data log on electronic media in tab delimited format on a removable CD-ROM storage disk. Each continuous treatment data set must be a separate record using a line feed carriage return to present the specified data on 1 line. The reported data must include data titles at least once per report.

## 39-1.01C(8) Warm Mix Asphalt Technology

If a warm mix asphalt technology is used, submit the following with your proposed JMF submittal:

- 1. MSDS for warm mix asphalt technology
- 2. For warm mix asphalt water injection foam technology:
  - 2.1. Name of technology
  - 2.2. Proposed foaming water content
  - 2.3. Proposed HMA production temperature range

- 2.4. Certification from binder supplier stating no antifoaming agent is used.
- 3. For warm mix asphalt additive technology:
  - 3.1. Name of technology
  - 3.2. Percent admixture by weight of binder and percent admixture by total weight of HMA as recommended by the manufacturer
  - 3.3. Methodology for inclusion of admixture in laboratory-produced HMA
  - 3.4. Proposed HMA production temperature range

Collect and hold data for the duration of the contract and submit the electronic media, daily and upon request. The snapshot of production data must include the following:

- 1. Date of production
- 2. Production location
- 3. Time of day the data is captured
- 4. HMA mix type being produced and target binder rate
- 5. HMA additive type, brand, and target rate
- 6. Temperature of the binder and HMA mixture
- 7. For a continuous mixing plant, the rate of flow of the dry aggregate calculated from the wet aggregate flow rate as determined by the conveyor scale
- 8. For a continuous mixing plant, the rate of flow of the asphalt meter
- 9. For a continuous mixing plant, the rate of flow of HMA additive meter
- 10. For batch plant mixing, actual batch weights of all ingredients
- 11. Dry aggregate to binder ratio calculated from metered ingredient output
- 12. Dry aggregate to HMA additive ratio calculated from metered output

At the end of each day's production shift, submit electronic and printed media from the HMA plant process controller. Present data on electronic media in comma-separated values or tab-separated values format. The captured data for the ingredients represented by production snapshot must have allowances for sufficient fields to satisfy the amount of data required by these specifications and include data titles at least once per report.

# 39-1.01C(9) Samples

At production start-up and within 1000 tons of the halfway point of production of HMA, submit samples split from your HMA production sample for AASHTO T 283 and AASHTO T 324 (Modified) tests to the Engineer.

For production samples taken, submit 3 parts to the Engineer and use 1 part for your testing.

#### 39-1.01C(10)-39-1.01C(11) Reserved

### 39-1.01C(12) Data Cores

Section 39-1.01C(12) applies if a bid item for data core is shown on the Bid Item List.

Submit a summary of data cores taken and a photograph of each data core to the Engineer.

For each data core, the summary must include:

1. Project identification number

- 2. Date cored
- 3. Core identification number
- 4. Type of materials recovered
- 5. Type and approximate thickness of unstabilized material not recovered
- 6. Total core thickness
- 7. Thickness of each individual material to within:
  - 7.1. For recovered material, 1/2 inch
  - 7.2. For unstabilized material, 1.0 inch
- 8. Location including:
  - 8.1. County
  - 8.2. Route
  - 8.3. Post mile
  - 8.4. Lane number
  - 8.5. Lane direction
  - 8.6. Station

Each data core digital photograph must include a ruler laid next to the data core. Each photograph must include:

- 1. Core
- 2. Project identification number
- 3. Core identification number
- 4. Date cored
- 5. County
- 6. Route
- 7. Post mile
- 8. Lane number
- 9. Lane direction

## 39-1.01C(13) Pavement Smoothness

## 39-1.01C(13)(a) General

Reserved

# 39-1.01C(13)(b) Straightedge Measurements

Within 2 business days of performing straightedge measurements, submit areas requiring smoothness correction. Identify locations of smoothness correction by:

- 1. Location Number
- 2. District-County-Route
- 3. Beginning station or post mile to the nearest 0.01 mile

- 4. For correction areas within a lane:
  - 4.1. Lane direction as NB, SB, EB, or WB
  - 4.2. Lane number from left to right in direction of travel
  - 4.3. Wheel path as "L" for left, "R" for right, or "B" for both
- 5. For correction areas not within a lane:
  - 5.1. Identify pavement area (i.e., shoulder, weight station, turnout)
  - 5.2. Direction and distance from centerline as "L" for left or "R" for right
- 6. Estimated size of correction area

#### 39-1.01C(13)(c) Inertial Profiler Certification

At least 5 business days before the start of initial profiling or changing profiler or operator, submit:

- 1. Inertial profiler certification issued by the Caltrans.
- 2. Operator certification for the inertial profiler issued by the Caltrans.
- 3. List of manufacturer's recommended test procedures for the inertial profiler calibration and verification.

Within 2 business days after cross-correlation testing, submit ProVAL profiler certification analysis report for cross-correlation test results performed on test section to the Engineer.

## 39-1.01C(13)(d) Inertial Profiler Data

Within 2 business days after each day of inertial profiling, submit profile information to the Engineer.

The profile information must include:

- 1. Raw profile data for each lane.
- 2. ProVAL ride quality analysis report for the International Roughness Index of left and right wheel paths of each lane. Submit this report in pdf file format.
- 3. ProVAL ride quality analysis report for the Mean Roughness Index of each lane. Submit this report in pdf file format.
- 4. ProVAL smoothness assurance analysis report for the International Roughness Index of left wheel path. Submit this report in pdf file format.
- 5. ProVAL smoothness assurance analysis report for the International Roughness Index of right wheel path. Submit this report in pdf file format.
- 6. ProVAL smoothness assurance analysis report for grinding locations of left wheel path. Submit this report in pdf file format.
- 7. ProVAL smoothness assurance analysis report for grinding locations of right wheel path. Submit this report in pdf file format.
- 8. GPS data file for each lane in GPS eXchange. Submit data file in GPS eXchange file format.
- 9. Manufacturer's recommended inertial profiler calibration and verification test results.
- 10. Inertial profiler calibration and verification test results including bounce, block, and distance measurement instrument.

Submit the raw profile data in unfiltered electronic pavement profile file (PPF) format. Name the PPF file using the following naming convention:

YYYYMMDD\_TTCCCRRR\_D\_L\_W\_B\_E\_X\_PT.PPF

where:

YYYY = year

MM = Month, leading zero

DD = Day of month, leading zero

TT = District, leading zero

CCC = County, 2 or 3 letter abbreviation as shown in section 1-1.08

RRR = Route number, no leading zeros

D = Traffic direction as NB, SB, WB, or EB

L = Lane number from left to right in direction of travel

W = Wheel path as "L" for left, "R" for right, or "B" for both

- B = Beginning station to the nearest foot (i.e., 10+20) or beginning post mile to the nearest hundredth (i.e., 25.06) no leading zero
- E = Ending station to the nearest foot (i.e., 14+20) or ending post mile to the nearest hundredth (i.e., 28.06) no leading zero
- X = Profile description as "EXIST" for existing pavement, "INTER" for after prepaving smoothness correction, "PAVE" for after paving, and "CORR" for after final surface pavement correction

PT = HMA pavement type

## 39-1.01C(13)(e) Reserved

39-1.01C(14)-39-1.01C(15) Reserved

39-1.01D Quality Control and Assurance

## 39-1.01D(1) General

When testing under AASHTO T 324 (Modified), test under AASHTO T 324 with the following parameters:

- 1. Target air voids must equal 7 ± 1 percent
- 2. Specimen height must be 60 ± 1 mm
- 3. Number of test specimens must be 4 (2 test sets)
- 4. Do not average test sets
- 5. Test specimen must be a 150 mm gyratory compacted specimen
- 6. Test temperature must be set at:
  - 6.1.  $113 \pm 2$  degrees F for PG 58
  - 6.2. 122 ± 2 degrees F for PG 64
  - 6.3.  $131 \pm 2$  degrees F for PG 70 and above
- 7. Measurements for impression must be taken at every 100 passes along the total length of sample

- 8. Inflection point defined as the number of wheel passes at the intersection of the creep slope and the stripping slope at maximum rut depth
- 9. Testing shut off must be set at 25,000 passes
- 10. Submersion time for samples must not exceed 4 hours

Take samples under California Test 125.

HMA samples may be heated a maximum of 2 times for up to 4 hours each.

## 39-1.01D(2) Job Mix Formula Verification

Proposed JMF must be Caltrans Verified dated within 12 months before HMA production.

#### 39-1.01D(3) Job Mix Formula Authorization

You may start HMA production if:

- 1. The Engineer's review of the JMF shows compliance with the specifications
- 2. Caltrans has verified the JMF within 12 months before HMA production
- 3. The Engineer authorizes the verified JMF

#### 39-1.01D(4) Job Mix Formula Renewal

For a JMF renewal, submit a new Caltrans Verification dated within 12 months before HMA production.

Allow the Engineer 5 business days from a complete JMF renewal submittal for document review of the aggregate qualities, mix design, and JMF.

The most recent aggregate quality test results within the past 12 months may be used for verification of JMF.

#### 39-1.01D(5) Job Mix Formula Modification

Submit your modified JMF request a minimum of 15 days before production. Each modified JMF submittal must consist of:

- 1. 1.Proposed modified JMF on Contractor Job Mix Formula Proposal form, marked modified.
- 2. Mix design records on Contractor Hot Mix Asphalt Design Data from the authorized JMF to be modified.
- 3. JMF verification on a Caltrans Hot Mix Asphalt Verification form.

#### 39-1.01D(6) Certifications

# 39-1.01D(6)(a) General

Laboratories testing aggregate and HMA qualities used to prepare the mix design and JMF must be qualified under AASHTO Materials Reference Laboratory program and the Department's Independent Assurance Program.

#### 39-1.01D(6)(b) Hot Mix Asphalt Plants

Before production, the HMA plant must have a current qualification under the Department's Material Plant Quality Program.

## 39-1.01D(6)(c) Inertial Profiler Certifications

The inertial profiler equipment must display a current certification decal with expiration date.

The inertial profiler operator and device certifications must be not more than 12 months old.

The operator must be certified for each different model of inertial profiler device operated.

# 39-1.01D(6)(d)-39-1.01D(6)(e) Reserved

#### 39-1.01D(7) Prepaving Meeting

Meet with the Engineer at a prepaving meeting at a mutually agreed time and place. Discuss the QC plan and the methods of performing HMA production and paving work.

The following personnel must attend the prepaying meeting:

- 1. Project manager
- 2. Superintendent
- 3. HMA plant manager
- 4. HMA paving foreman

If a warm mix asphalt technology is used, a technical representative for warm mix asphalt technology must attend the prepaying meeting.

## 39-1.01D(8) Quality Control

# 39-1.01D(8)(a) General

QC test results must comply with the specifications for Department acceptance.

Prepare 3 briquettes for air voids content and voids in mineral aggregate determination. Report the average of 3 tests.

Except for smoothness, if 2 consecutive QC test results or any 3 QC test results for 1 day's production do not comply with the materials specifications:

- 1. Stop HMA production
- 2. Notify the Engineer
- 3. Take corrective action
- 4. Demonstrate compliance with the specifications before resuming production and placement

For QC tests performed under AASHTO T 27, results are considered 1 QC test regardless of number of sieves out of compliance.

Do not resume production and placement until the Engineer authorizes your corrective action proposal.

39-1.01D(8)(b) Reserved

39-1.01D(8)(c) Aggregate

39-1.01D(8)(c)(i) General

Reserved

## 39-1.01D(8)(c)(ii) Aggregate Lime Treatments

If lime treatment is required, sample coarse and fine aggregate from individual stockpiles before lime treatment. Combine aggregate in the JMF proportions. Test the aggregate under the test methods and frequencies shown in the following table:

**Aggregate Quality Control During Lime Treatment** 

Quality characteristic	Test method	Minimum sampling and testing frequency	
Sand equivalent <sup>a, b</sup>	AASHTO T 176	1 per 750 tons of untreated aggregate	
Percent of crushed particles	AASHTO T 335		
Los Angeles Rattler	AASHTO T 96	1 per 10,000 tons or 2	
Fine aggregate angularity	AASHTO T 304 Method A	per project whichever is greater	
Flat and elongated particles	ASTM D4791		

<sup>&</sup>lt;sup>a</sup>Report test results as the average of 3 tests from a single sample.

For lime slurry aggregate treatment, determine the aggregate moisture content at least once every 2 hours of treatment. Calculate moisture content under AASHTO T 329 and report it as a percent of dry aggregate weight. Use the moisture content calculations as a set point for the proportioning process controller.

The device controlling lime and aggregate proportioning must produce a treatment data log. The log consists of a series of data sets captured at 10-minute intervals throughout daily treatment. The data must be a treatment activity register and not a summation. The material represented by a data set is the quantity produced 5 minutes before and 5 minutes after the capture time. For the duration of the Contract, collected data must be stored by the controller.

If 3 consecutive sets of recorded treatment data indicate a deviation of more than 0.2 percent above or below the lime ratio in the accepted JMF, stop treatment and take corrective action.

If a set of recorded treatment data indicates a deviation of more than 0.4 percent above or below the lime ratio in the accepted JMF, stop treatment and do not use the material represented by that set of data in HMA.

If 20 percent or more of the total daily treatment indicates a deviation of more than 0.2 percent above or below the lime ratio in the accepted JMF, stop treatment and do not use that day's treated aggregate in

The Engineer may order you to stop aggregate treatment activities for any of following:

- 1. You fail to submit treatment data log
- 2. You fail to submit aggregate QC data for marinated aggregate
- 3. You submit incomplete, untimely, or incorrectly formatted data
- 4. You do not take corrective actions
- 5. You take late or unsuccessful corrective actions
- 6. You do not stop treatment when proportioning tolerances are exceeded
- 7. You use malfunctioning or failed proportioning devices

<sup>&</sup>lt;sup>b</sup>Use of a sand reading indicator is required as shown in AASHTO T 176, Figure 1. Sections 4.7, 4.8, 7.1.2, and 8.4.3 do not apply.

If you stop treatment for noncompliance, notify the Engineer of any corrective actions taken and conduct a successful 20-minute test run before resuming treatment.

## 39-1.01D(8)(d) Liquid Antistrip Treatment

For continuous mixing or batch-plant mixing, sample asphalt binder before adding liquid antistrip. For continuous mixing, sample the combined asphalt binder and liquid antistrip after the static mixer.

## 39-1.01D(8)(e) Production Start-up Evaluation

You and the Engineer evaluate HMA production and placement at production start-up.

Within the first 750 tons produced on the 1st day of HMA production, in the Engineer's presence, and from the same production run, take samples of:

- 1. Aggregate
- 2. Asphalt binder
- 3. RAP
- 4. HMA

Sample aggregate from the combined cold-feed belt or hot bin. Take RAP samples from the RAP system.

For aggregate, RAP, and HMA, split the samples into at least 4 parts and label their containers. Submit 3 parts to the Engineer and keep 1 part.

You must test the samples and report test results, except for AASHTO T 324 (Modified) and AASHTO T 283 test results, within 5 business days of sampling. For AASHTO T 324 (Modified) and AASHTO T 283 test results, report test results within 15 days of sampling. If you proceed before receipt of the test results, the Engineer may consider the HMA placed to be represented by these test results.

Take one 4- or 6-inch diameter density core for each 250 tons or portion thereof of HMA placed. For each density core, the Engineer reports the bulk specific gravity determined under AASHTO T 275, Method A, in addition to the percent of theoretical maximum density.

## 39-1.01D(8)(f) Reserved

#### 39-1.01D(8)(g) Tapered Notched Wedge

Perform QC testing on the completed tapered notched wedge joint as follows:

- 1. Perform field compaction tests at the rate of 1 test for each 750-foot section along the joint. Select random locations for testing within each 750-foot section.
- 2. Perform field compaction tests at the centerline of the joint, 6 inches from the upper vertical notch, after the adjacent lane is placed and before opening the pavement to traffic.
- 3. Determine theoretical maximum density.
- 4. Determine percent compaction of the longitudinal joint as the ratio of the daily average of the field compaction values and the maximum density test results.

Determine percent compaction values each day the tapered notched wedge joint is completed. If the percent compaction of 1 day's production is less than 91 percent, that day's notched wedge joint is rejected. Discontinue placement of the tapered notched wedge and notify the Engineer of changes you will make to your construction process in order to comply with the specifications.

# 39-1.01D(8)(h) Density Cores

To determine density, take 4- or 6-inch diameter density cores at least once every 5 business days. Take 1 density core for every 250 tons of HMA from random locations the Engineer designates. Take density

cores in the Engineer's presence and backfill and compact holes with authorized material. Before submitting a density core, mark it with the density core's location and place it in a protective container.

If a density core is damaged, replace it with a density core taken within 1 foot longitudinally from the original density core. Relocate any density core located within 1 foot of a rumble strip to 1 foot transversely away from the rumble strip.

For a tapered notched wedge joint, take 4- or 6-inch diameter density cores 6 inches from the upper vertical notch of the completed longitudinal joint for every 3,000 feet at locations designated by the Engineer. Take cores after the adjacent lane is placed and before opening the pavement to traffic. Cores must be taken in the presence of the Engineer and backfill and compact holes with authorized material. Before submitting a density core, mark it with the core's location and place it in a protective container.

#### 39-1.01D(8)(i) Reserved

# 39-1.01D(8)(j) Pavement Smoothness

## 39-1.01D(8)(j)(i) General

Test pavement smoothness using an inertial profiler except use a 12-foot straightedge for the HMA pavement at the following locations:

- Traffic lanes less than 1,000 feet in length including ramps, turn lanes, and acceleration and deceleration lanes
- 2. HMA pavement within 3 feet from and parallel to the construction joint formed between curbs, gutters, or existing pavement
- 3. Areas within 15 feet of manholes
- 4. Shoulders
- 5. Weigh-in-motion areas
- 6. Miscellaneous areas such as medians, gore areas, turnouts, and maintenance pullouts

Where inertial profiler testing is required, pavement smoothness for each lane must be determined by the International Roughness Index for the left and right wheel paths in an individual lane and then averaging the results. The average of the International Roughness Index values from the left and right wheel paths for the same lane is the Mean Roughness Index of the lane. The wheel paths are a pair of lines 3 feet from and parallel to the edge of a lane. Left and right wheel paths are based on the direction of travel.

Where inertial profiler testing is required, identify areas of localized roughness. Areas of localized roughness must be identified using the FHWA's engineering software ProVAL smoothness assurance analysis by calculating continuous International Roughness Index values for each wheel path with a 25-foot interval using a 250 mm filter.

Collect profiling data under AASHTO R 56 and analyze data using 250 mm and International Roughness Index filters.

#### 39-1.01D(8)(j)(ii) Inertial Profiler Calibration and Verification Tests

Operate the inertial profiler according to the manufacturer's instructions and AASHTO R 57 at 1-inch recording intervals.

Notify the Engineer 2 business days before performing inertial profiler calibration and verification testing.

Conduct the following inertial profiler calibration and verification tests in the Engineer's presence each day before performing inertial profiling:

- 1. Block test. Verify the height sensor accuracy under California Test 387.
- 2. Bounce test. Verify the combined height sensor and accelerometer accuracy under California Test 387.

- 3. Distance measurement instrument test. Calibrate the accuracy of the testing procedure under California Test 387.
- 4. Manufacturer's recommended tests.

Conduct cross-correlation inertial profiler verification test in the Engineer's presence before performing initial profiling. Verify cross-correlation inertial profiler verification test at least annually. Conduct 5 repeat runs of the inertial profiler on an authorized test section. The test section must be on an existing asphalt concrete pavement surface 0.1 mile long. Calculate a cross-correlation to determine the repeatability of your device under California Test 387 using ProVAL profiler certification analysis with a 3 feet maximum offset. The cross-correlation must be a minimum of 0.92.

For each 0.1 mile section, your International Roughness Index values must be within 10 percent of the Department's International Roughness Index values. The Engineer may order you to recalibrate your inertial profiler equipment and reprofile. If your results are inaccurate due to operator error, the Engineer may disqualify your inertial profiler operator.

# 39-1.01D(8)(j)(iii) Smoothness Testing

Notify the Engineer of start location by station and start time at least 2 business days before profiling.

Remove foreign objects on the pavement surface before profiling.

Mark the beginning and ending station on the pavement shoulder before profiling. Stationing must be the same when profiling more than one surface.

While collecting the profile data to determine the International Roughness Index values, record the following locations in the raw profile data:

- 1. Begin and end of all bridge approach slabs
- 2. Begin and end of all bridges
- 3. Begin and end of all culverts visible on the roadway surface
- 4. Begin and end of all at-grade intersections

Determine the Mean Roughness Index for 0.1-mile fixed sections using the ProVAL ride quality analysis with a 250 mm filter. Profile the left and right wheel paths of each lane. Calculate the Mean Roughness Index of each lane. A partial section less than 0.1 mile that is the result of an interruption to continuous pavement surface must comply with the Mean Roughness Index specifications for a full section. Adjust the Mean Roughness Index for a partial section to reflect a full section based on the proportion of a section paved.

Determine the areas of localized roughness using a continuous International Roughness Index for each wheel path with a 25-foot interval using a 250 mm filter.

Pavement smoothness must comply with the specifications in section 39-1.01D(9)(c).

# 39-1.01D(9) Department Acceptance

#### 39-1.01D(9)(a) General

The Engineer tests treated aggregate for acceptance before lime treatment except for gradation.

The Engineer takes HMA samples for AASHTO T 283 and AASHTO T 324 (Modified) from one of the following:

- 1. At the plant
- 2. At the truck
- 3. Windrow

The Engineer takes HMA samples for all other tests from one of the following:

- 1. At the plant
- 2. At the truck
- 3. Windrow
- 4. Mat behind the paver

The Engineer's sampling and testing is independent of your QC sampling and testing.

If you request, the Engineer splits samples and provides you with a part.

No single test result may represent more than 750 tons or one day's production, whichever is less, excluding AASHTO T 283 and AASHTO T 324 (Modified).

Except for smoothness, if 2 consecutive Engineer acceptance test results or any 3 Engineer acceptance test results for 1 day's production do not comply with the specifications:

- 1. Stop HMA production
- 2. Take corrective action
- 3. Demonstrate compliance with the specifications before resuming production and placement

For Department acceptance tests performed under AASHTO T 27, results are considered 1 Department acceptance test regardless of the number of sieves out of compliance.

The Engineer accepts HMA based on:

- 1. Authorized JMF
- 2. Authorized QC plan
- 3. Asphalt binder compliance
- 4. Asphalt emulsion compliance
- 5. Visual inspection
- 6. Pavement smoothness

#### 39-1.01D(9)(b) In-Place Density

Except for HMA pavement placed using method compaction, the Engineer tests the density core you take from each 250 tons of HMA. The Engineer determines the percent of theoretical maximum density for each density core by determining the density core's density and dividing by the theoretical maximum density.

Density cores must be taken from the final layer, cored to the specified total paved thickness.

If the percent of theoretical maximum density does not comply with the specifications, the Engineer may accept the HMA and take a payment deduction.

For acceptance of a completed tapered notched wedge joint, the Engineer determines density from cores based on:

- 1. Field compaction by measuring the bulk specific gravity of the cores under AASHTO T 275, Method A
- 2. Percent compaction as the ratio of the average of the bulk specific gravity of the core for each day's production to the maximum density test value

#### 39-1.01D(9)(c) Pavement Smoothness

For areas that require pavement smoothness determined using an inertial profiler, the pavement surface must:

- 1. Have no areas of localized roughness with an International Roughness Index greater than 160 in/mi
- 2. Comply with the Mean Roughness Index requirements shown in the following table for a 0.1 mile section:

HMA<sup>a</sup> Pavement Smoothness Acceptance Criteria

HMA thickness	Mean Roughness Index requirement	
> 0.20 foot	60 in/mi or less	
≤ 0.20 foot	75 in/mi or less	

<sup>&</sup>lt;sup>a</sup> Except OGFC

The final surface of HMA must comply with the Mean Roughness Index requirements before placing OGFC. Correct pavement to the Mean Roughness Index specifications. Localized roughness greater than 160 in/mi must be corrected regardless of the International Roughness Index values of a 0.1-mile section.

For areas that require pavement smoothness determined using a 12-foot straightedge, the HMA pavement surface must not vary from the lower edge of the straightedge by more than:

- 1. 0.01 foot when the straightedge is laid parallel with the centerline
- 2. 0.02 foot when the straightedge is laid perpendicular to the centerline and extends from edge to edge of a traffic lane
- 3. 0.02 foot when the straightedge is laid within 24 feet of a pavement conform

Pavement smoothness may be accepted based on your testing in the absence of the Engineer's testing.

## 39-1.01D(9)(d) Dispute Resolution

You and the Engineer must work together to avoid potential conflicts and to resolve disputes regarding test result discrepancies. Notify the Engineer within 5 business days of receiving a test result if you dispute the test result.

If you or the Engineer dispute each other's test results, submit QC test results and copies of paperwork including worksheets used to determine the disputed test results. An independent third party performs referee testing. Before the third party participates in a dispute resolution, it must be qualified under AASHTO Materials Reference Laboratory program, and the Caltran's Independent Assurance Program. The independent third party must have no prior direct involvement on this Contract. By mutual agreement, the independent third party is chosen from:

- 1. Caltran's laboratory in a district or region not in the district or region the project is located
- 2. Caltran's Laboratory
- 3. Laboratory not currently employed by you or your HMA producer

If split QC or acceptance samples are not available, the independent third party uses any available material representing the disputed HMA for evaluation.

If the independent third party determines the Engineer's test results are valid, the Engineer deducts the independent third party's testing costs from payments. If the independent third party determines your test results are valid, the Engineer pays the independent third party's testing costs.

#### **39-1.02 MATERIALS**

#### 39-1.02A General

Reserved

## 39-1.02B Mix Design

## 39-1.02B(1) General

The HMA mix design must comply with AASHTO R 35 except:

- 1. Notes 3, 6, and 10 do not apply
- 2. AASHTO M 323 does not apply on combinations of aggregate gradation and asphalt binder contents to determine the OBC and HMA mixture qualities

The Contractor Hot Mix Asphalt Design Data form must show documentation on aggregate quality.

## 39-1.02B(2) Hot Mix Asphalt Treatments

If the test results for AASHTO T 283 or AASHTO T 324 (Modified) for untreated plant-produced HMA are less than the minimum requirements for HMA mix design, determine the plasticity index of the aggregate blend under California Test 204.

If the plasticity index is greater than 10, do not use that aggregate blend.

If the plasticity index is from 4 to 10, treat the aggregate with dry lime with marination or lime slurry with marination.

If the plasticity index is less than 4, treat the aggregate with dry lime or lime slurry with marination, or treat the HMA with liquid antistrip.

### 39-1.02B(3) Warm Mix Asphalt Technology

For HMA with warm mix asphalt additive technology, produce HMA mix samples for your mix design using your methodology for inclusion of warm mix asphalt admixture in laboratory-produced HMA. For warm mix asphalt water injection foam technology, the use of foamed asphalt for mix design is not required.

#### 39-1.02C Asphalt Binder

Asphalt binder must comply with section 92.

For replace asphalt concrete surfacing or hot mix asphalt (leveling) the grade of asphalt binder for the HMA must be PG 64-10 or PG 64-16.

#### 39-1.02D Aggregate

## 39-1.02D(1) General

Aggregate must be clean and free from deleterious substances.

The aggregate for replace asphalt concrete surfacing and hot mix asphalt (leveling) must comply with the gradation specifications for Type A HMA in section 39-2.02.

#### 39-1.02D(2) Aggregate Gradations

Aggregate gradation must be determined before the addition of asphalt binder and must include supplemental fines. Test for aggregate gradation under AASHTO T 27. Do not wash the coarse aggregate. Use a mechanical sieve shaker. Aggregate shaking time must not exceed 10 minutes for each coarse and fine aggregate portion.

Choose a target value within the target value limits shown in the tables titled "Aggregate Gradations."

Gradations are based on nominal maximum aggregate size.

#### 39-1.02D(3) Aggregate Lime Treatments

## 39-1.02D(3)(a) General

If aggregate lime treatment is required, virgin aggregate must comply with the aggregate quality specifications.

Lime for treating aggregate must comply with section 24-2.02B.

Water for lime treatment of aggregate with lime slurry must comply with section 24-2.02C.

Notify the Engineer at least 24 hours before the start of aggregate treatment.

Do not treat RAP.

The lime ratio is the pounds of dry lime per 100 lb of dry virgin aggregate expressed as a percentage. Water content of slurry or untreated aggregate must not affect the lime ratio.

Coarse and fine aggregate fractions must have the lime ratio ranges shown in the following table:

Aggregate fractions	Lime ratio	
	percent	
Coarse	0.4-1.0	
Fine	1.5–2.0	
Combined	0.8–1.5	

The lime ratio for fine and coarse aggregate must be within  $\pm 0.2$  percent of the lime ratio in the accepted JMF. The lime ratio must be within  $\pm 0.2$  percent of the authorized lime ratio when you combine the individual aggregate sizes in the JMF proportions. The lime ratio must be determined before the addition of RAP.

If marination is required, marinate treated aggregate in stockpiles from 24 hours to 60 days before using in HMA. Do not use aggregate marinated longer than 60 days.

Treated aggregate must not have lime balls or clods.

#### 39-1.02D(3)(b) Dry Lime

If marination is required:

- 1. Treat and marinate coarse and fine aggregates separately
- 2. Treat the aggregate and stockpile for marination only once
- 3. Treat the aggregate separate from HMA production

Proportion dry lime by weight with an automatic continuous proportioning system.

If you use a batch-type proportioning system for HMA production, control proportioning in compliance with the specifications for continuous mixing plants. Use a separate dry lime aggregate treatment system for HMA batch mixing including:

- 1. Pugmill mixer
- 2. Controller
- 3. Weigh belt for the lime

#### 4. Weigh belt for the aggregate

If using a continuous mixing plant for HMA production without lime marinated aggregates, use a controller that measures the blended aggregate weight after any additional water is added to the mixture. The controller must determine the quantity of lime added to the aggregate from the aggregate weigh belt input in connection with the manually input total aggregate moisture, the manually input target lime content, and the lime proportioning system output. Use a continuous aggregate weigh belt and pugmill mixer for lime treatment in addition to the weigh belt for the aggregate proportioning to asphalt binder in the HMA plant. If you use a water meter for moisture control for lime treatment, the meter must comply with Caltran's Material Plant Quality Program manual.

At the time of mixing dry lime with aggregate, the aggregate moisture content must ensure complete lime coating. The aggregate moisture content must not cause aggregate to be lost between the point of weighing the combined aggregate continuous stream and the dryer. Add water to the aggregate for mixing and coating before dry lime addition. Immediately before mixing lime with aggregate, water must not visibly separate from the aggregate.

Mix aggregate, water, and dry lime with a continuous pugmill mixer with twin shafts. Immediately before mixing lime with aggregate, water must not visibly separate from the aggregate. Store dry lime in a uniform and free-flowing condition. Introduce dry lime to the pugmill in a continuous process. The introduction must occur after the aggregate cold feed and before the point of proportioning across a weigh belt and the aggregate dryer. Prevent loss of dry lime.

The pugmill must be equipped with paddles arranged to provide sufficient mixing action and mixture movement. The pugmill must produce a homogeneous mixture of uniformly coated aggregates at mixer discharge.

If the aggregate treatment process is stopped longer than 1 hour, clean the equipment of partially treated aggregate and lime.

Aggregate must be completely treated before introduction into the mixing drum.

#### 39-1.02D(3)(c) Lime Slurry

For lime slurry aggregate treatment, treat aggregate separate from HMA production. Stockpile and marinate the aggregate.

Proportion lime and water with a continuous or batch mixing system.

Add lime to the aggregate as slurry consisting of mixed dry lime and water at a ratio of 1 part lime to from 2 to 3 parts water by weight. The slurry must completely coat the aggregate.

Immediately before mixing lime slurry with the aggregate, water must not visibly separate from the aggregate.

Proportion lime slurry and aggregate by weight in a continuous process.

# 39-1.02E Liquid Antistrip Treatment

Liquid antistrip must be from 0.25 to 1.0 percent by weight of asphalt binder. Do not use liquid antistrip as a substitute for asphalt binder.

Liquid antistrip total amine value must be 325 minimum when tested under ASTM D2074.

Use only 1 liquid antistrip type or brand at a time. Do not mix liquid antistrip types or brands.

Store and mix liquid antistrip under the manufacturer's instructions.

#### 39-1.02F-39-1.02G Reserved

#### 39-1.02H Hot Mix Asphalt Production

#### 39-1.02H(1) General

Do not start HMA production before verification and authorization of JMF.

HMA plants must be Caltran's-qualified. Before production, the HMA plant must have a current qualification under Caltran's Materials Plant Quality Program.

For lime treated aggregate, the HMA plant must be equipped with a bag-house dust system. Material collected in the dust system must be returned to the mix.

Weighing and metering devices used for the production of HMA modified with additives must comply with the requirements of Caltran's Material Plant Quality Program. If a loss-in-weight meter is used for dry HMA additive, the meter must have an automatic and integral material delivery control system for the refill cycle.

Calibrate the loss-in-weight meter by:

- 1. Including at least 1 complete system refill cycle during each calibration test run
- 2. Operating the device in a normal run mode for 10 minutes immediately before starting the calibration process
- 3. Isolating the scale system within the loss-in-weight feeder from surrounding vibration
- 4. Checking the scale system within the loss-in-weight feeder for accuracy before and after the calibration process and daily during mix production
- 5. Using a 15-minute or 250-pound-minimum test run size for a dry ingredient delivery rate of less than 1 ton per hour.
- 6. Complying with the limits of Table B, "Conveyor Scale Testing Extremes," in Caltran's Material Plant Quality Program

Proportion aggregate by hot or cold-feed control.

Aggregate temperature must not be more than 375 degrees F when mixed with the asphalt binder.

Asphalt binder temperature must be from 275 to 375 degrees F when mixed with aggregate.

Mix HMA ingredients into a homogeneous mixture of coated aggregates.

HMA with or without RAP must not be more than 325 degrees F.

For HMA produced using warm mix asphalt technology, HMA must be at a temperature between 240 and 325 degrees F.

If method compaction is used, HMA must be produced at a temperature between 305 and 325 degrees F.

If you stop production for longer than 30 days, a production start-up evaluation is required.

# 39-1.02H(2) Liquid Antistrip

If 3 consecutive sets of recorded production data show actual delivered liquid antistrip weight is more than ±1 percent of the authorized mix design liquid antistrip weight, stop production and take corrective action.

If a set of recorded production data shows actual delivered liquid antistrip weight is more than ±2 percent of the authorized mix design liquid antistrip weight, stop production. If the liquid antistrip weight exceeds 1.2 percent of the asphalt binder weight, do not use the HMA represented by that data.

The continuous mixing plant controller proportioning the HMA must produce a production data log. The log consists of a series of data sets captured at 10-minute intervals throughout daily production. The data

must be a production activity register and not a summation. The material represented by the data is the quantity produced 5 minutes before and 5 minutes after the capture time. For the duration of the Contract, collected data must be stored by the plant controller or a computer's memory at the plant.

The Engineer orders proportioning activities stopped for any of the following:

- 1. You do not submit data
- 2. You submit incomplete, untimely, or incorrectly formatted data
- 3. You do not take corrective actions
- 4. You take late or unsuccessful corrective actions
- 5. You do not stop production when proportioning tolerances are exceeded
- 6. You use malfunctioning or failed proportioning devices

If you stop production, notify the Engineer of any corrective actions taken before resuming.

## 39-1.02H(3) Warm Mix Asphalt Technology

Proportion all ingredients by weight. The HMA plant process controller must be the sole source of ingredient proportioning control and be fully interfaced with all scales and meters used in the production process. The addition of the HMA additive must be controlled by the plant process controller.

Liquid ingredient additive, including a normally dry ingredient made liquid, must be proportioned with a mass flow meter at continuous mixing plants. Use a mass flow meter or a container scale to proportion liquid additives at batch mixing plants.

Continuous mixing plants using HMA additives must comply with the following:

- 1. Dry ingredient additives for continuous production must be proportioned with a conveyor scale or a loss-in-weight meter.
- 2. HMA plant process controller and ingredient measuring systems must be capable of varying all ingredient feed rates proportionate with the dry aggregate delivery at all production rates and rate changes.
- 3. Liquid HMA additive must enter the production stream with the binder. Dry HMA additive must enter the production stream at or before the mixing area.
- 4. If dry HMA additives are used at continuous mixing HMA plants, baghouse dust systems must return all captured material to the mix.
- 5. HMA additive must be proportioned to within ±0.3 percent of the target additive rate.

Batch mixing plants using HMA additives must comply with the following:

- 1. Metered HMA additive must be placed in an intermediate holding vessel before being added to the stream of asphalt binder as it enters the pugmill.
- 2. If a container scale is used, weigh additive before combining with asphalt binder. Keep the container scale separate from other ingredient proportioning. The container scale capacity must be no more than twice the volume of the maximum additive batch size. The container scale's graduations must be smaller than the proportioning tolerance or 0.001 times the container scale capacity.
- 3. Dry HMA additive proportioning devices must be separate from metering devices for the aggregates and asphalt binder. Proportion dry HMA additive directly into the pugmill or place in an intermediate holding vessel to be added to the pugmill at the appropriate time in the batch cycle. Dry ingredients for batch production must be proportioned with a hopper scale.

4. Zero tolerance for the HMA additive batch scale is ±0.5 percent of the target additive weight. The indicated HMA additive batch scale weight may vary from the preselected weight setting by up to ±1.0 percent of the target additive weight.

#### 39-1.02l Geosynthetic Pavement Interlayer

Geosynthetic pavement interlayer must comply with the specifications for pavement fabric, paving mat, paving grid, paving geocomposite grid, or geocomposite strip membrane as shown.

The asphalt binder for geosynthetic pavement interlayer must be PG 64-10, PG 64-16, or PG 70-10.

#### 39-1.02J Tack Coat

Tack coat must comply with the specifications for asphaltic emulsion or asphalt binder. Choose the type and grade.

#### 39-1.02K Miscellaneous Areas and Dikes

For miscellaneous areas and dikes:

- 1. Choose either the 3/8-inch or 1/2-inch aggregate gradation for Type A HMA.
- 2. Minimum asphalt binder content must be 6.8 percent for 3/8-inch aggregate and 6.0 percent for 1/2-inch aggregate. If you request and the Engineer authorizes, you may reduce the minimum asphalt binder content.
- 3. Choose asphalt binder Grade PG 64-10, PG 64-16 or PG 70-10.

For HMA used in miscellaneous areas and dikes, sections 39-1.01C, 39-1.01D, 39-1.02B, 39-1.02D(3), and 39-1.02E–J do not apply.

#### 39-1.03 CONSTRUCTION

#### **39-1.03A General**

Do not place HMA on wet pavement or frozen surface.

You may deposit HMA in a windrow and load it in the paver if:

- 1. Paver is equipped with a hopper that automatically feeds the screed
- 2. Loading equipment can pick up the windrowed material and deposit it in the paver hopper without damaging base material
- 3. Activities for deposit, pickup, loading, and paving are continuous
- 4. HMA temperature in the windrow does not fall below 260 degrees F

HMA placed in a windrow on the roadway surface must not extend more than 250 feet in front of the loading equipment or material transfer vehicle.

You may place HMA in 1 or more layers on areas less than 5 feet wide and outside the traveled way, including shoulders. You may use mechanical equipment other than a paver for these areas. The equipment must produce uniform smoothness and texture.

HMA handled, spread, or windrowed must not stain the finished surface of any improvement, including pavement.

Do not use petroleum products such as kerosene or diesel fuel to release HMA from trucks, spreaders, or compactors.

HMA must be free of:

- 1. Segregation
- 2. Coarse or fine aggregate pockets
- 3. Hardened lumps

Where density or data core samples are taken, backfill and compact holes with authorized material.

Complete finish rolling activities before the pavement surface temperature is:

- 1. Below 150 degrees F for HMA with unmodified binder
- 2. Below 140 degrees F for HMA with modified binder
- 3. Below 130 degrees F for HMA with warm mix asphalt technology

## 39-1.03B Spreading and Compacting Equipment

# 39-1.03B(1) General

Paving equipment for spreading must be:

- 1. Self-propelled
- 2. Mechanical
- 3. Equipped with a screed or strike-off assembly that can distribute HMA the full width of a traffic lane
- 4. Equipped with a full-width compacting device
- 5. Equipped with automatic screed controls and sensing devices that control the thickness, longitudinal grade, and transverse screed slope

Install and maintain grade and slope references.

The screed must be heated and produce a uniform HMA surface texture without tearing, shoving, or gouging.

The paver must not leave marks such as ridges and indentations unless you can eliminate them by rolling.

Rollers must be equipped with a system that prevents HMA from sticking to the wheels. You may use a parting agent that does not damage the HMA or impede the bonding of layers.

In areas inaccessible to spreading and compacting equipment:

- 1. Spread the HMA by any means to obtain the specified lines, grades, and cross sections
- 2. Use a pneumatic tamper, plate compactor, or equivalent to achieve thorough compaction

## 39-1.03B(2) Material Transfer Vehicle

If a material transfer vehicle is specified, the material transfer vehicle must have sufficient capacity to prevent stopping the paver and must be capable of:

- 1. Either receiving HMA directly from trucks or using a windrow pickup head to load it from a windrow deposited on the roadway surface
- 2. Remixing the HMA with augers before transferring into the paver's receiving hopper or feed system
- 3. Transferring HMA directly into the paver's receiving hopper or feed system

## 39-1.03B(3) Method Compaction Equipment

For method compaction, each paver spreading HMA must be followed by 3 rollers:

- 1. One vibratory roller specifically designed to compact HMA. The roller must be capable of at least 2,500 vibrations per minute and must be equipped with amplitude and frequency controls. The roller's gross static weight must be at least 7.5 tons.
- 2. One oscillating type pneumatic-tired roller at least 4 feet wide. Pneumatic tires must be of equal size, diameter, type, and ply. The tires must be inflated to 60 psi minimum and maintained so that the air pressure does not vary more than 5 psi.
- 3. One steel-tired, 2-axle tandem roller. The roller's gross static weight must be at least 7.5 tons.

Each roller must have a separate operator. Rollers must be self-propelled and reversible.

## 39-1.03B(4)-39-1.03B(6) Reserved

#### 39-1.03C Surface Preparation

# 39-1.03C(1) General

Before placing HMA, remove loose paving particles, dirt, and other extraneous material by any means including flushing and sweeping.

### 39-1.03C(2) Subgrade

Prepare subgrade to receive HMA under the sections for the material involved. Subgrade must be free of loose and extraneous material.

# 39-1.03C(3) Reserved

#### 39-1.03C(4) Prepaving Inertial Profiler

Section 39-1.03C(4) applies to existing asphalt concrete surfaces receiving an HMA overlay if a bid item for prepaving inertial profiler is shown in the Bid Item List.

Before starting paving activities, perform prepaving inertial profiler measurements. Prepaving inertial profiler includes taking profiles of the existing pavement, analyzing the data with ProVAL to determine existing pavement International Roughness Index, Mean Roughness Index, and areas of localized roughness.

If the Contract includes cold planing, perform prepaving inertial profiler measurements before cold planning.

If the Contract includes replace asphalt concrete surfacing, perform prepaving inertial profiler measurements after replacing the asphalt concrete surfacing.

#### 39-1.03C(5) Prepaying Grinding

Section 39-1.03C(5) applies to all existing asphalt concrete surfaces that will not be cold planned or milled and that will receive an HMA overlay less than or equal to 0.20 foot exclusive of OGFC if a bid item for prepaving grinding day is shown in the Bid Item List.

After performing prepaying inertial profiling, correct areas of localized roughness greater than 180 in/mi.

Prepaving grinding day includes correcting areas of localized roughness, taking profiles of the corrected areas, and submitting profile data as specified in section 39-1.01C(13)(d).

Notify the Engineer of those areas of localized roughness that cannot be corrected by prepaving grinding according to the ProVAL smoothness assurance analysis grinding report. The Engineer responds to your notification within 5 business days.

For those areas of localized roughness that cannot be corrected by grinding, the Engineer may order you to either (1) not correct the areas of localized roughness or (2) correct areas of localized roughness by a

different method and take profiles of the corrected areas with an inertial profiler. Corrective work performed by a different method, including taking profiles of the corrected areas and associated traffic control, is change order work.

If ordered not to correct areas of localized roughness, the smoothness specifications do not apply to the final pavement surface placed in those areas.

Correct prepaying areas of localized roughness that you predict will cause the final surface of HMA pavement to be noncompliant with the smoothness specifications. After correcting prepaying areas of localized roughness, take profiles of the corrected area and submit profile data as specified in section 39-1.01C(13)(d).

Dispose of grinding residue.

Pave within 7 days of correcting areas.

The final pavement surface must comply with section 39-1.01D(9)(c).

If the Engineer determines more time is required for prepaving grinding than the Contract allows for and if prepaving grinding is a controlling activity, the Engineer makes a time adjustment.

# 39-1.03C(6) Tack Coat

Apply tack coat:

- 1. To existing pavement including planed surfaces
- 2. Between HMA layers
- 3. To vertical surfaces of:
  - 3.1. Curbs
  - 3.2. Gutters
  - 3.3. Construction joints

Before placing HMA, apply tack coat in 1 application at the minimum residual rate shown in the following table for the condition of the underlying surface:

Tack Coat Application Rates for HMA

	Minimum Residual Rates (gal/sq yd)			
HMA over:	CSS1/CSS1h, SS1/SS1h and QS1h/CQS1h Asphaltic Emulsion	CRS1/CRS2, RS1/RS2 and QS1/CQS1 Asphaltic Emulsion	Asphalt Binder and PMRS2/PMCRS2 and PMRS2h/PMCRS2h Asphaltic Emulsion	
New HMA (between layers)	0.02	0.03	0.02	
PCC and existing AC surfacing	0.03	0.04	0.03	
Planed pavement	0.05	0.06	0.04	

Notify the Engineer if you dilute asphaltic emulsion with water. The weight ratio of added water to asphaltic emulsion must not exceed 1 to 1.

Measure added water either by weight or volume under section 9-1.02 or you may use water meters from water districts, cities, or counties. If you measure water by volume, apply a conversion factor to determine the correct weight.

With each dilution, submit:

- 1. Weight ratio of water to bituminous material in the original asphaltic emulsion
- 2. Weight of asphaltic emulsion before diluting
- 3. Weight of added water
- 4. Final dilution weight ratio of water to asphaltic emulsion

Apply to vertical surfaces with a residual tack coat rate that will thoroughly coat the vertical face without running off.

If you request and the Engineer authorizes, you may:

- 1. Change tack coat rates
- 2. Omit tack coat between layers of new HMA during the same work shift if:
  - 2.1. No dust, dirt, or extraneous material is present
  - 2.2. Surface is at least 140 degrees F

Immediately in advance of placing HMA, apply additional tack coat to damaged areas or where loose or extraneous material is removed.

Close areas receiving tack coat to traffic. Do not track tack coat onto pavement surfaces beyond the job site.

Asphalt binder tack coat temperature must be from 285 to 350 degrees F when applied.

# 39-1.03C(7) Geosynthetic Pavement Interlayer

If specified, place geosynthetic pavement interlayer over a coat of asphalt binder. Place geosynthetic pavement interlayer in compliance with the manufacturer's instructions.

Before placing the geosynthetic pavement interlayer and asphalt binder:

- 1. Repair cracks 1/4 inch and wider, spalls, and holes in the pavement. Repairing cracks is change order work.
- 2. Clean the pavement of loose and extraneous material.

Immediately before placing the interlayer, apply  $0.25 \pm 0.03$  gallon of asphalt binder per square yard of interlayer or until the fabric is saturated. Apply asphalt binder the width of the geosynthetic pavement interlayer plus 3 inches on each side. At an interlayer overlap, apply asphalt binder on the lower interlayer the same overlap distance as the upper interlayer.

Align and place the interlayer with no overlapping wrinkles, except a wrinkle that overlaps may remain if it is less than 1/2 inch thick. If the overlapping wrinkle is more than 1/2 inch thick, cut the wrinkle out and overlap the interlayer no more than 2 inches.

The minimum HMA thickness over the interlayer must be 0.12 foot thick including conform tapers. Do not place the interlayer on a wet or frozen surface.

Overlap the interlayer borders between 2 to 4 inches. In the direction of paving, overlap the following roll with the preceding roll at any break.

You may use rolling equipment to correct distortions or wrinkles in the interlayer.

If asphalt binder tracked onto the interlayer or brought to the surface by construction equipment causes interlayer displacement, cover it with a small quantity of HMA.

Before placing HMA on the interlayer, do not expose the interlayer to:

- 1. Traffic except for crossings under traffic control and only after you place a small HMA quantity
- 2. Sharp turns from construction equipment
- 3. Damaging elements

Pave HMA on the interlayer during the same work shift.

## 39-1.03D Longitudinal Joints

# 39-1.03D(1) General

Longitudinal joints in the top layer must match lane lines. Alternate the longitudinal joint offsets in the lower layers at least 0.5 foot from each side of the lane line. You may request other longitudinal joint placement patterns.

Place HMA on adjacent traveled way lanes so that at the end of each work shift the distance between the ends of HMA layers on adjacent lanes is from 5 to 10 feet. Place additional HMA along the transverse edge at each lane's end and along the exposed longitudinal edges between adjacent lanes. Hand rake and compact the additional HMA to form temporary conforms. You may place kraft paper or another authorized release agent under the conform tapers to facilitate the taper removal when paving activities resume.

If placing HMA against the edge of existing pavement, sawcut or grind the pavement straight and vertical along the joint and remove extraneous material.

# 39-1.03E Edge Treatments

Construct safety edges on the HMA pavement.

Use Case A, Case B, or Case C Safety Edge for all pavement edge treatments, per Revised Standard Plans P74 and P75.

Use the same type of HMA used for the adjacent lane or shoulder.

The edge of roadway where the safety edge treatment is to be placed must have a solid base, free of debris such as loose material, grass, weeds, or mud. Grade areas to receive the safety edge as required.

The safety edge treatment must be placed monolithic with the adjacent lane or shoulder and shaped and compacted with a device attached to the paver.

The device must be capable of shaping and compacting HMA to the required cross section as shown. Compaction must be by constraining the HMA to reduce the cross sectional area by 10 to 15 percent. The device must produce a uniform surface texture without tearing, shoving, or gouging and must not leave marks such as ridges and indentations. The device must be capable of transition to cross roads, driveways, and obstructions.

For safety edge treatment, the angle of the slope must not deviate by more than ±5 degrees from the angle shown. Measure the angle from the plane of the adjacent finished pavement surface.

If paving is done in multiple lifts, the safety edge treatment must be placed with each lift.

Short sections of hand work are allowed to construct transitions for safety edge treatment.

## 39-1.03F Widening Existing Pavement

If widening existing pavement, construct new pavement structure to match the elevation of the existing pavement's edge before placing HMA over the existing pavement.

#### 39-1.03G Shoulders, Medians, and Other Road Connections

Until the adjoining through lane's top layer has been paved, do not pave the top layer of:

- 1. Shoulders
- 2. Tapers
- 3. Transitions
- 4. Road connections
- 5. Driveways
- 6. Curve widenings
- 7. Chain control lanes
- 8. Turnouts
- 9. Turn pockets

If the number of lanes changes, pave each through lane's top layer before paving a tapering lane's top layer. Simultaneous to paving a through lane's top layer, you may pave an adjoining area's top layer, including shoulders. Do not operate spreading equipment on any area's top layer until completing final compaction.

If shoulders or median borders are shown, pave shoulders and median borders adjacent to the lane before opening a lane to traffic.

If shoulder conform tapers are shown, place conform tapers concurrently with the adjacent lane's paving.

If a driveway or a road connection is shown, place additional HMA along the pavement's edge to conform to road connections and driveways. Hand rake, if necessary, and compact the additional HMA to form a smooth conform taper.

#### 39-1.03H Leveling

Section 39-1.03H applies if a bid item for hot mix asphalt (leveling) is shown on the Bid Item List.

Fill and level irregularities and ruts with HMA before spreading HMA over the base, existing surfaces, or bridge decks. You may use mechanical equipment other than a paver for these areas. The equipment must produce uniform smoothness and texture. HMA used to change an existing surface's cross slope or profile is not paid for as hot mix asphalt (leveling).

#### 39-1.031 Miscellaneous Areas and Dikes

Prepare the area to receive HMA for miscellaneous areas and dikes, including excavation and backfill as needed.

Spread miscellaneous areas in 1 layer and compact to the specified lines and grades.

In median areas adjacent to slotted median drains, each layer of HMA must not exceed 0.20 foot maximum compacted thickness.

The finished surface must be:

- 1. Textured uniformly
- 2. Compacted firmly
- 3. Without depressions, humps, and irregularities

## 39-1.03J Replace Asphalt Concrete Surfacing

Where replace asphalt concrete surfacing is shown, remove existing asphalt concrete surfacing and replace with HMA. The Engineer determines the exact limits of asphalt concrete surfacing to be replaced.

Replace asphalt concrete in a lane before the lane is specified to be opened to traffic.

Before removing asphalt concrete, outline the replacement area and cut neat lines with a saw or grind to full depth of the existing asphalt concrete. Do not damage asphalt concrete and base remaining in place.

If the base is excavated beyond the specified plane, replace it with HMA. The Engineer does not pay for this HMA.

Do not use a material transfer vehicle if replace asphalt concrete surfacing is specified.

#### 39-1.03K-39-1.03N Reserved

#### 39-1.030 Compaction

#### 39-1.03O(1) General

Rolling must leave the completed surface compacted and smooth without tearing, cracking, or shoving.

If a vibratory roller is used as a finish roller, turn the vibrator off.

Do not open new HMA pavement to traffic until the surface temperature is below 130 degrees F.

If the surface to be paved is both in sunlight and shade, pavement surface temperatures are taken in the shade.

## 39-1.03O(2) Method Compaction

Use method compaction for Type A HMA.

HMA compaction coverage is the number of passes needed to cover the paving width. A pass is 1 roller's movement parallel to the paving in either direction. Overlapping passes are part of the coverage being made and are not a subsequent coverage. Do not start a coverage until completing the prior coverage.

Method compaction must consist of performing:

- 1. Breakdown compaction of each layer with 3 coverages using a vibratory roller. The speed of the vibratory roller in miles per hour must not exceed the vibrations per minute divided by 1,000. If the HMA layer thickness is less than 0.08 foot, turn the vibrator off.
- 2. Intermediate compaction of each layer of HMA with 3 coverages using a pneumatic-tired roller at a speed not to exceed 5 mph.
- 3. Finish compaction of HMA with 1 coverage using a steel-tired roller.

Start rolling at the lower edge and progress toward the highest part.

The Engineer may order fewer coverages if the layer thickness of HMA is less than 0.15 foot.

#### 39-1.03O(3)-39-1.03O(5) Reserved

## 39-1.03P Smoothness Corrections

If the final surface of the pavement does not comply with the smoothness specifications, grind the pavement to within specified tolerances, remove and replace it, or place an overlay of HMA. Do not start corrective work until your method is authorized.

Do not use equipment with carbide cutting teeth to grind the pavement unless authorized.

Smoothness correction of the final pavement surface must leave at least 75 percent of the specified HMA thickness. If ordered, core the pavement at the locations determined by the Engineer. Coring, including

traffic control, is change order work. Remove and replace deficient pavement areas where the overlay thickness is less than 75 percent of the thickness specified as determined by the Engineer.

Corrected HMA pavement areas must be uniform rectangles with edges:

- 1. Parallel to the nearest HMA pavement edge or lane line
- 2. Perpendicular to the pavement centerline

On ground areas not to be overlaid with OGFC, apply fog seal coat under section 37-2.

Where corrections are made within areas requiring testing with inertial profiler, reprofile the entire lane length with the inertial profiler device.

Where corrections are made within areas requiring testing with a 12-foot straightedge, retest the corrected area with the straightedge.

#### 39-1.03Q Data Cores

Section 39-1.03Q applies if a bid item for data core is shown on the Bid Item List.

Take data cores of the completed HMA pavement, underlying base, and subbase material. Notify the Engineer 3 business days before coring.

Protect data cores and surrounding pavement from damage.

Take 4-inch or 6-inch diameter data cores:

- 1. At the beginning, end, and every 1/2 mile within the paving limits of each route on the project
- 2. After all paving is complete
- 3. From the center of the specified lane

On a 2-lane roadway, take data cores from either lane. On a 4-lane roadway, take data cores from each direction in the outermost lane. On a roadway with more than 4 lanes, take data cores from the median lane and the outermost lane in each direction.

Each core must include the stabilized materials encountered. You may choose not to recover unstabilized material but you must identify the material. Unstabilized material includes:

- 1. Granular material
- 2. Crumbled or cracked stabilized material
- 3. Sandy or clayey soil

After data core summary and photograph submittal, dispose of cores.

## **39-1.04 PAYMENT**

Geosynthetic pavement interlayer is measured by the square yard for the actual pavement area covered.

If tack coat, asphalt binder, and asphaltic emulsion are paid as separate bid items, their bid items are measured under section 92 or section 94.

The Engineer does not adjust the unit price for an increase or decrease in the tack coat quantity.

HMA of the type shown in the Bid Item List is measured based on the combined mixture weight. If recorded batch weights are printed automatically, the bid item for HMA is measured by using the printed batch weights, provided:

- 1. Total aggregate and supplemental fine aggregate weight per batch is printed. If supplemental fine aggregate is weighed cumulatively with the aggregate, the total aggregate batch weight must include the supplemental fine aggregate weight.
- 2. Total asphalt binder weight per batch is printed.
- 3. Each truckload's zero tolerance weight is printed before weighing the first batch and after weighing the last batch.
- 4. Time, date, mix number, load number and truck identification is correlated with a load slip.
- 5. Copy of the recorded batch weights is certified by a licensed weigh master and submitted.

Place hot mix asphalt dike of the type shown in the Bid Item List is measured along the completed length. Payment for the HMA used to construct the dike is not included in the payment for place hot mix asphalt dike.

Place hot mix asphalt (miscellaneous areas) is measured as the in-place compacted area. Payment for the HMA used for miscellaneous areas is not included in the payment for place hot mix asphalt (miscellaneous areas).

If replace asphalt concrete surfacing is shown, the bid item for replace asphalt concrete is measured based on the specified dimensions and any adjustments ordered.

The Engineer does not adjust the unit price for an increase or decrease in the prepaving grinding day quantity.

The Engineer reduces payment for noncompliance of HMA density based on the factors shown in the following table:

Reduced Payment Factors for Percent of Maximum Theoretical Density

Neuuceu r	ayillelli Factors for	Percent of Maximum	i neoreticai Density	
HMA percent of maximum theoretical density	Reduced payment factor	HMA percent of maximum theoretical density	Reduced payment factor	
91.0	0.0000	97.0	0.0000	
90.9	0.0125	97.1	0.0125	
90.8	0.0250	97.2	0.0250	
90.7	0.0375	97.3	0.0375	
90.6	0.0500	97.4	0.0500	
90.5	0.0625	97.5	0.0625	
90.4	0.0750	97.6	0.0750	
90.3	0.0875	97.7	0.0875	
90.2	0.1000	97.8	0.1000	
90.1	0.1125	97.9	0.1125	
90.0	0.1250	98.0	0.1250	
89.9	0.1375	98.1	0.1375	
89.8	0.1500	98.2	0.1500	
89.7	0.1625	98.3	0.1625	
89.6	0.1750	98.4	0.1750	
89.5	0.1875	98.5	0.1875	
89.4	0.2000	98.6	0.2000	
89.3	0.2125	98.7	0.2125	
89.2	0.2250	98.8	0.2250	
89.1	0.2375	98.9	0.2375	
89.0	0.2500	99.0	0.2500	
< 89.0	Remove and replace	> 99.0	Remove and replace	

#### 39-2 TYPE A HOT MIX ASPHALT

#### 39-2.01 GENERAL

#### 39-2.01A Summary

Section 39-2 includes specifications for producing and placing Type A hot mix asphalt.

You may produce Type A HMA using an authorized warm mix asphalt technology.

Do not place Type A HMA on the traveled way between November 1 and May 1 for any of the following conditions:

- 1. Quantity of HMA is greater than 1000 tons
- 2. Project elevation is greater than 1500 feet

#### 39-2.01B Definitions

Reserved

39-2.01C Submittals

39-2.01C(1) General

Reserved

#### 39-2.01C(2) Job Mix Formula

The JMF must be based on an HMA mix design determined as described in the Superpave Mix Design SP-2 Manual by the Asphalt Institute.

### 39-2.01C(3) Reclaimed Asphalt Pavement

Submit QC test results for RAP gradation with the combined aggregate gradation within 2 business days of taking RAP samples during HMA production.

39-2.01C(4)-39-2.01C(6) Reserved

39-2.01D Quality Control and Assurance

39-2.01D(1) General

Reserved

39-2.01D(2) Quality Control

39-2.01D(2)(a) General

Reserved

39-2.01D(2)(b) Aggregate

Test the quality characteristics of aggregate under the test methods and frequencies shown in the following table:

#### **Aggregate Testing Frequencies**

Quality characteristic	Test method	Minimum testing frequency
Gradation <sup>a</sup>	AASHTO T 27	
Sand equivalent <sup>b, c</sup>	AASHTO T 176	1 per 750 tons and any remaining part
Moisture content <sup>d</sup>	AASHTO T 329	Terrialining part
Crushed particles	AASHTO T 335	
Los Angeles rattler	AASHTO T 96	
Flat and elongated particles	ASTM D4791	1 per 10,000 tons or 2 per project whichever is greater
Fine aggregate	AASHTO T 304	
angularity	Method A	
Course durability index	AASHTO T 210	1 per 3,000 tons or 1 per
Fine durability index	AASHTO T 210	paving day, whichever is greater

<sup>&</sup>lt;sup>a</sup>If RAP is used, test the combined aggregate gradation under California Test 384.

For lime treated aggregate, test aggregate before treatment and test for gradation and moisture content during HMA production.

#### 39-2.01D(2)(c) Reclaimed Asphalt Pavement

Sample and test processed RAP at a minimum frequency of 1 sample per 1000 tons with a minimum of 6 samples per fractionated stockpile. If the fractionated stockpile has not been augmented, the 3 RAP samples taken and tested for mix design may be part of this minimum sample requirement. If a fractionated RAP stockpile is augmented, sample and test processed RAP quality characteristics at a minimum frequency of 1 sample per 500 tons of augmented RAP.

The combined RAP sample when tested under AASHTO T 164 must be within ±2.0 percent of the average asphalt binder content reported on page 4 of your Contractor Hot Mix Asphalt Design Data form. If new fractionated RAP stockpiles are required, the average binder content of the new fractionated RAP stockpile must be within ±2.0 percent of the average binder reported on page 4 of your Contractor Hot Mix Asphalt Design Data form.

The combined RAP sample when tested under AASHTO T 209 must be within ±0.06 of the average maximum specific gravity reported on page 4 of your Contractor Hot Mix Asphalt Design Data form.

During HMA production, sample RAP twice daily and perform QC testing for:

- 1. Aggregate gradation at least once a day under California Test 384
- 2. Moisture content at least twice a day

<sup>&</sup>lt;sup>b</sup>Reported value must be the average of 3 tests from a single sample.

<sup>&</sup>lt;sup>c</sup>Use of a sand reading indicator is required as shown in AASHTO T 176, Figure 1. Sections 4.7, 4.8, 7.1.2, 8.4.2 and 8.4.3 do not apply.

<sup>&</sup>lt;sup>d</sup>Test at continuous mixing plants only. If RAP is used, test the RAP moisture content at continuous mixing plant and batch mixing plant.

#### 39-2.01D(2)(d) Hot Mix Asphalt Production

Test the quality characteristics of HMA under the test methods and frequencies shown in the following table:

**Hot Mix Asphalt Testing Frequencies** 

Quality characteristic	Test method	Minimum testing frequency	
Asphalt binder content	AASHTO T 308 Method A	1 per 750 tons and any remaining part	
HMA moisture content	AASHTO T 329	1 per 2,500 tons but not less than 1 per paving day	
Air voids content	AASHTO T 269	1 per 4,000 tons or 2 every 5 paving days, whichever is greater	
Voids in mineral aggregate	SP-2 Asphalt Mixture Volumetrics	1 per 10,000 tons or 2 per project whichever is greater	
Dust proportion	SP-2 Asphalt Mixture Volumetrics		
Density of core	California Test 375	2 per paving day	
Hamburg wheel track	AASHTO T 324 (Modified)	1 per 10,000 tons or 1 per project, whichever is	
Moisture susceptibility	AASHTO T 283	greater	

# 39-2.01D(3)-39-2.01D(4) Reserved 39-2.01D(5) Department Acceptance

The Engineer accepts Type A HMA based on compliance with:

1. Aggregate quality requirements shown in the following table:

**Aggregate Quality** 

Quality characteristic	Test method	Requirement
Aggregate gradation <sup>a</sup>	AASHTO T 27	JMF ± Tolerance
Percent of crushed particles		
Coarse aggregate (min, %)		
One-fractured face		95
Two-fractured faces	AASHTO T 335	90
Fine aggregate (min, %)	AASHTU I 333	
(Passing No. 4 sieve		
and retained on No. 8 sieve.)		
One fractured face		70
Los Angeles Rattler (max, %)		
Loss at 100 Rev.	AASHTO T 96	12
Loss at 500 Rev.		25
Sand equivalent (min.) <sup>b, c</sup>	AASHTO T 176	47
Flat and elongated particles (max, % by weight at 5:1)	ASTM D4791	10
Fine aggregate angularity (min, %) <sup>d</sup>	AASHTO T 304	
	Method A	45
Course durability index (D <sub>c</sub> , min)	AASHTO T 210	65
Fine durability index (D <sub>f</sub> , min)	AASHTO T 210	50

<sup>&</sup>lt;sup>a</sup>The Engineer determines combined aggregate gradations containing RAP under California Test 384.

2. If RAP is used, RAP quality requirements shown in the following table:

<sup>&</sup>lt;sup>b</sup>Reported value must be the average of 3 tests from a single sample.

 $<sup>^{\</sup>rm c}$  Use of a sand reading indicator is required as shown in AASHTO T 176, Figure 1. Sections 4.7, 4.8, 7.1.2, 8.4.2 and 8.4.3 do not apply.

<sup>&</sup>lt;sup>d</sup> The Engineer waives this specification if HMA contains 10 percent or less of nonmanufactured sand by weight of total aggregate. Manufactured sand is fine aggregate produced by crushing rock or gravel.

**Reclaimed Asphalt Pavement Quality** 

Quality characteristic	Test method	Requirement
Binder content (% within the average value reported)	AASHTO T 164	±2.0
Specific gravity (within the average value reported)	AASHTO T 209	±0.06

3. In-place HMA quality requirements shown in the following table:

Type A HMA Acceptance In Place

Quality characteristic	Test method	Requirement
Asphalt binder content (%)	AASHTO T 308 Method A	JMF -0.3, +0.5
HMA moisture content (max, %)	AASHTO T 329	1
Air voids content at N <sub>design</sub> (%) <sup>a, b</sup>	AASHTO T 269	4 ± 1.5
Voids in mineral aggregate on plant-produced HMA (min, %) <sup>a</sup> Gradation:	SP-2 Asphalt Mixture Volumetrics <sup>c</sup>	
No. 4 3/8-inch		15.5–18.5 14.5–17.5
1/2-inch 3/4-inch 1-inch		13.5–16.5 12.5–15.5
with NMAS <sup>9</sup> = 1-inch with NMAS <sup>9</sup> = 3/4-inch		12.5–15.5 13.5–16.5
Dust proportion	SP-2 Asphalt Mixture Volumetrics	0.6–1.3
Density of core (% of max theoretical density) <sup>e, f</sup>	California Test 375	91–97
Hamburg wheel track (min number of passes at 0.5-inch rut depth) Binder grade:	AASHTO T 324 (Modified)	
PG 58 PG 64		10,000 15,000
PG 70 PG 76 or higher		20,000 25,000
Hamburg wheel track (min number of passes at inflection point) Binder grade:	AASHTO T 324 (Modified)	
PG 58 PG 64 PG 70 PG 76 or higher		10,000 10,000 12,500 15,000
Moisture susceptibility (min, psi, dry strength)	AASHTO T 283	100
Moisture susceptibility (min, psi, wet strength)	AASHTO T 283	80
Surface abrasion loss (max, g/cm²) <sup>h</sup>	California Test 360	0.4

<sup>&</sup>lt;sup>a</sup>Prepare 3 briquettes. Report the average of 3 tests.

- 1. AASHTO T 275 to determine in-place density of each density core
- 2. AASHTO T 209, Method A to determine theoretical maximum density instead of **calculating test** maximum density

<sup>&</sup>lt;sup>b</sup>The Engineer determines the bulk specific gravity of each lab-compacted briquette under AASHTO T 275, Method A, and theoretical maximum specific gravity under AASHTO T 209, Method A.

<sup>&</sup>lt;sup>c</sup>Determine bulk specific gravity under AASHTO T 275, Method A.

<sup>&</sup>lt;sup>d</sup>The Engineer determines the laboratory-prepared HMA value for mix design verification only.

<sup>&</sup>lt;sup>e</sup>The Engineer determines percent of theoretical maximum density under California Test 375 except the Engineer uses:

<sup>&</sup>lt;sup>f</sup>The Engineer determines theoretical maximum density under AASHTO T 209, Method A, at the frequency specified in California Test 375, Part 5. D.

<sup>&</sup>lt;sup>9</sup>NMAS means nominal maximum aggregate size.

<sup>&</sup>lt;sup>h</sup>If the project elevation is greater than 1500 feet

#### **39-2.02 MATERIALS**

#### 39-2.02A General

Reserved

#### 39-2.02B Mix Design

The mix design must comply with the requirements shown in the following table:

Type A HMA Mix Design Requirements

Quality characteristic	Test method	Requirement
Air voids content (%)	AASHTO T 269 <sup>a</sup>	$N_{initial} > 8.0$
		$N_{design} = 4.0$
		$(N_{design} = 5.0 \text{ for } 1\text{-inch aggregate})$
		$N_{\text{max}} > 2.0$
Gyration compaction (no. of gyrations)	AASHTO T 312	N <sub>initial</sub> = 8
		$N_{design} = 85.0$
		$N_{\text{max}} = 130$
Voids in mineral aggregate (min, %) <sup>b</sup>	SP-2	
Gradation:	Asphalt Mixture	
No. 4	Volumetrics	
3/8-inch		16.5–19.5
1/2-inch		15.5–18.5
3/4-inch		14.5–17.5
1-inch		13.5–16.5
with NMAS <sup>e</sup> = 1-inch		
with NMAS $^{e}$ = 3/4-inch		13.5–16.5
		14.5–17.5
Dust proportion	SP-2	0.6–1.3
	Asphalt Mixture	
	Volumetrics	
Hamburg wheel track	AASHTO T 324	
(min number of passes at 0.5-inch rut	(Modified) <sup>c</sup>	
depth)		
Binder grade:		40.000
PG 58		10,000
PG 64		15,000
PG 70		20,000
PG 76 or higher	4401170 7 004	25,000
Hamburg wheel track	AASHTO T 324	
(min number of passes at the inflection	(Modified) <sup>c</sup>	
point)		
Binder grade: PG 58		10.000
PG 58 PG 64		10,000
PG 64 PG 70		10,000 12.500
PG 70 PG 76 or higher		15,000
Moisture susceptibility, dry strength (min,	AASHTO T 283°	15,000
psi)	AASHIU I 203	100
	AASHTO T 283	80
Moisture susceptibility, wet strength (min, psi)	AASH1U 1 203	ου
Surface abrasion loss (max g/cm <sup>2</sup> ) <sup>†</sup>	California Test 360	0.4
ouriace abrasion loss (max g/cm )	Gaillottila 163t 300	V. <del>T</del>

<sup>&</sup>lt;sup>a</sup>Calculate the air voids content of each specimen using AASHTO T 275, Method A, to determine bulk specific gravity. Use AASHTO T 209, Method A, to determine theoretical maximum specific gravity. Use a digital manometer and pycnometer when performing AASHTO T 209.

<sup>&</sup>lt;sup>b</sup>Measure bulk specific gravity using AASHTO T 275, Method A.

<sup>&</sup>lt;sup>c</sup>Test plant produced HMA.

<sup>&</sup>lt;sup>d</sup>Freeze thaw required.

<sup>&</sup>lt;sup>e</sup>NMAS means nominal maximum aggregate size.

f If the project elevation is greater than 1500 feet

For HMA mixtures using RAP, the maximum binder replacement is 25.0 percent for surface course and 40.0 percent for lower courses.

For HMA with a binder replacement percent less than or equal to 25 percent of your specified OBC, you may request that the performance graded asphalt binder grade with upper and lower temperature classifications be reduced by 6 degrees C from the specified grade.

For HMA with a binder replacement greater than 25 percent of your specified OBC and less than or equal to 40 percent of OBC, you must use a performance graded asphalt binder grade with upper and lower temperature classifications reduced by 6 degrees C from the specified grade.

#### 39-2.02C Asphalt Binder

The grade of asphalt binder for Type A HMA must be PG 64-16.

#### 39-2.02D Aggregates

#### 39-2.02D(1) General

Before the addition of asphalt binder and lime treatment, the aggregate must comply with the requirements shown in the following table:

**Aggregate Quality** 

Quality characteristic	Test method	Requirement
Percent of crushed particles		
Coarse aggregate (min, %)		
One-fractured face		95
Two-fractured faces	A A CUTO T 225	90
Fine aggregate (min, %)	AASHTO T 335	
(Passing No. 4 sieve		
and retained on No. 8 sieve.)		
One fractured face		70
Los Angeles Rattler (max, %)		
Loss at 100 Rev.	AASHTO T 96	12
Loss at 500 Rev.		25
Sand equivalent (min) <sup>a, b</sup>	AASHTO T 176	47
Flat and elongated particles (max, % by weight at 5:1)	ASTM D4791	10
Fine aggregate angularity (min, %) <sup>c</sup>	AASHTO T 304	45
	Method A	45
Course durability index (Dc, min)	AASHTO T 210	65
Fine durability index (Df, min)	AASHTO T 210	50

<sup>&</sup>lt;sup>a</sup>Reported value must be the average of 3 tests from a single sample.

#### 39-2.02D(2) Aggregate Gradations

Use ½ inch aggregate gradation for Type A HMA.

<sup>&</sup>lt;sup>b</sup>Use of a Sand Reader Indicator is required as shown in AASHTO T 176, Figure 1. Sections 4.7, 4.8, 7.1.2, 8.4.2 and 8.4.3 do not apply.

<sup>&</sup>lt;sup>c</sup> The Engineer waives this specification if HMA contains 10 percent or less of nonmanufactured sand by weight of total aggregate, except if your JMF fails verification. Manufactured sand is fine aggregate produced by crushing rock or gravel.

Aggregate gradation must be within the target value limits for the specified sieve size shown in the following tables:

# Aggregate Gradations (Percentage Passing)

1/2-inch

Sieve sizes	Target value limit	Allowable tolerance
3/4"	100	
1/2"	95–98	TV ± 5
3/8"	72–95	TV ± 5
No. 4	52–69	TV ± 5
No. 8	35–55	TV ± 5
No. 30	15–30	TV ± 4
No. 200	2–8	TV ± 2

#### 3/8-inch

Sieve sizes	Target value limits	Allowable tolerance
1/2"	100	
3/8"	95–98	TV ± 5
No. 4	55–75	TV ± 5
No. 8	30–50	TV ± 5
No. 30	15–35	TV ± 5
No. 200	2–9	TV ± 2

#### 39-2.02E Reclaimed Asphalt Pavement

You may substitute RAP for part of the virgin aggregate in a quantity up to a maximum of 25 percent of the aggregate blend.

Provide enough space for meeting all RAP handling requirements at your facility. Provide a clean, graded base, well drained area for stockpiles.

If RAP is from multiple sources, blend the RAP thoroughly and completely before fractionating.

For RAP substitution of 15 percent or less, fractionation is not required.

For RAP substitution greater than 15 percent, fractionate RAP stockpiles into 2 sizes, a coarse fraction RAP retained on 3/8-inch sieve, and a fine fraction RAP passing 3/8-inch sieve.

The RAP fractionation must comply with the requirements shown in the following table:

#### **RAP Stockpile Fractionation Gradation Requirements**

Quality characteristic	Test method	Requirement
Coarse (% passing the 1-inch sieve)	California Test 202ª	100
Fine (% passing the 3/8-inch sieve)	California Test 202ª	98–100

<sup>&</sup>lt;sup>a</sup>Maximum mechanical shaking time is 10 minutes

You may use the coarse fractionated stockpile, the fine fractionated stockpile, or a combination of the coarse and fine fractionated stockpiles.

Isolate the processed RAP stockpiles from other materials. Store processed RAP in conical or longitudinal stockpiles. Processed RAP must not be agglomerated or be allowed to congeal in large stockpiles.

#### 39-2.02F Hot Mix Asphalt Production

If RAP is used, the asphalt plant must automatically adjust the virgin asphalt binder to account for RAP percentage and RAP binder.

During production, you may adjust hot or cold-feed proportion controls for virgin aggregate and RAP. RAP must be within ±3 of RAP percentage shown in your Contractor Job Mix Formula Proposal form without exceeding 25 percent.

The aggregate temperature requirements do not apply to RAP.

#### 39-2.03 CONSTRUCTION

Except for the locations specified in section 39-8 Hot Mix Asphalt (Type A) Driveway Conform Deep Lift HMA, the compacted pave thickness for Type A HMA must be 0.20 feet.

Spread Type A HMA at the atmospheric and surface temperatures shown in the following table:

Minimum Atmospheric and Surface Temperatures for Type A HMA

Compacted layer	Atmospheric,°F		Surface,°F	
thickness, feet	Unmodified asphalt binder	Modified asphalt binder	Unmodified asphalt binder	Modified asphalt binder
< 0.15	55	50	60	55
≥ 0.15	45	45	50	50

For method compaction, the maximum compacted layer thickness must be 0.25 foot.

For Type A HMA placed under method compaction, if the asphalt binder is:

- 1. Unmodified, complete:
  - 1.1. 1st coverage of breakdown compaction before the surface temperature drops below 250 degrees F
  - Breakdown and intermediate compaction before the surface temperature drops below 190 degrees F
  - 1.3. Finish compaction before the surface temperature drops below 150 degrees F
- 2. Modified, complete:

- 1st coverage of breakdown compaction before the surface temperature drops below 240 degrees F
- 2.2. Breakdown and intermediate compaction before the surface temperature drops below 180 degrees F
- 2.3. Finish compaction before the surface temperature drops below 140 degrees F

If you request and the Engineer authorizes, you may cool Type A HMA with water when rolling activities are complete. Apply water under section 17.

#### **39-2.04 PAYMENT**

Not Used

#### 39-3 RUBBERIZED HOT MIX ASPHALT-GAP GRADED

"NOT USED"

#### 39-4 OPEN GRADED FRICTION COURSES

"NOT USED"

#### 39-5 BONDED WEARING COURSES

"NOT USED"

#### 39-6 HOT MIX ASPHALT ON BRIDGE DECKS

"NOT USED"

#### 39-7 MINOR HOT MIX ASPHALT

"NOT USED"

#### 39-8 HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA

#### 39-8.01 General

Section 39-8 includes specifications for reconstructing portions of existing paved driveways to conform to the overlay.

The work in this section includes sawcutting as shown, cold planing, removal and placement of asphalt concrete dike as shown, removal of pavement as shown, and HMA outside of the roadway limits.

For each driveway, provide written notification to the property owner(s) at least 72 hours prior and no more than 7 days before perform the conform work.

#### 39-8.02 Materials

Use the same type of HMA used for the overlay.

#### 39-8.03 Construction

The purpose of the driveway conform is to provide a smooth transition from existing pavement surface to the new overlay surface.

Each driveway conform's approximate location and details are shown in the "Driveway Conform Exhibit" that is included at the end section 39-8.

Cold planing must comply with section 15-2.02B(3). For each driveway conform requiring cold planing, cold plane to a depth of 0.20 feet at the shown conform point and taper to a depth of zero feet at the edge of the overlay such that a minimum uniform HMA thickness of 0.20 feet can be placed at the indicated slope within the conform limits as shown.

For Hot Mix Asphalt (Type A) Driveway Conform Deep Lift HMA (6502 Gold Hill Road) there exists both potholes and patched potholes within the conform limits as shown. Remove all material within the limits of

the conform such that a uniform HMA deep lift thickness of 0.50 feet can be placed at the indicated slope within the conform limits as shown. Place HMA deep lift on native material if full depth pavement removal is required to meet these specifications.

Removal of pavement must comply with section 15-2.02B(5)...

Removal of asphalt concrete dike where shown must comply with section 15-2.02F.

Roadway excavation must comply with section 19-2.

Placement of asphalt concrete dike where shown must comply with section 39-1.

Place replacement HMA or place new HMA under section 39-3.

If asphalt concrete cold planing is beyond the limits shown, replace these areas with HMA. The Department does not pay for HMA placed beyond the conform limits shown.

#### 39-8.04 Payment

Payment for each hot mix asphalt (type A) driveway conform deep lift and all associated work, including but not limited to cold planing, is included in its respective bid item.

#### 39-9 HOT MIX ASPHALT (TYPE A) DRIVEWAY TAPERS DEEP LIFT HMA

#### 39-9.01 General

Section 39-8 includes specifications for constructing tapered wedges to conform existing driveways to the overlay.

The work in this section includes removing loose and organic materials, and HMA outside of the roadway limits.

The driveways requiring HMA tapers are as follows:

- 1. 1st driveway east of Cold Springs Rd at 6000 Gold Hill Road
- 2. Serenity Valley Lane
- 3. 6431 Gold Hill Road

For each driveway, provide written notification to the property owners(s) at least 72 hours prior and no more than 7 days before performing the work.

#### 39-9.02 Materials

Use the same type of HMA used for the overlay.

#### 39-9.03 Construction

The purpose of the driveway conform is to provide a transition from the existing driveway surface to the new overlay surface.

For each driveway specified:

- 1. Remove all organic material within the taper area.
- 2. Remove all loose material, up to a maximum depth of 0.20 feet below the existing surface, within the taper area
- 3. Construct the taper with a 4 foot width extended from the edge of pavement of the overlay.

The location and exact dimensions of each driveway taper will be marked in the field by the Engineer. The approximate dimensions of the tapers for each driveway are provided the following table:

Approximate driveway conform taper dimensions

Driveway	Taper width	Taper length (feet)
6000 Gold Hill Road (1 <sup>st</sup> driveway east of	4	20

Cold Springs Rd.)		
Serenity Valley Lane	4	70
6431 Gold Hill Road	4	20

Removal of pavement must comply with section 15-2.02B(5).

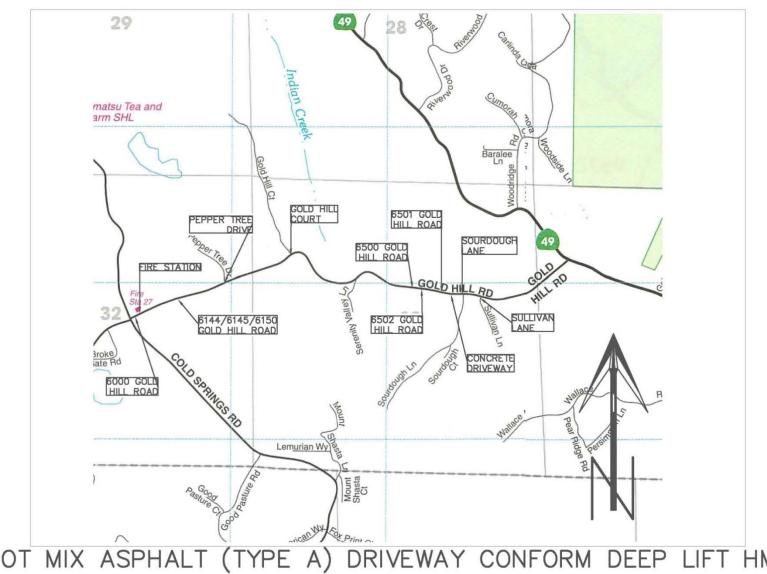
Roadway excavation must comply with section 19-2.

Place replacement HMA or place new HMA under section 39-3.

### 39-9.04 Payment

Not Used

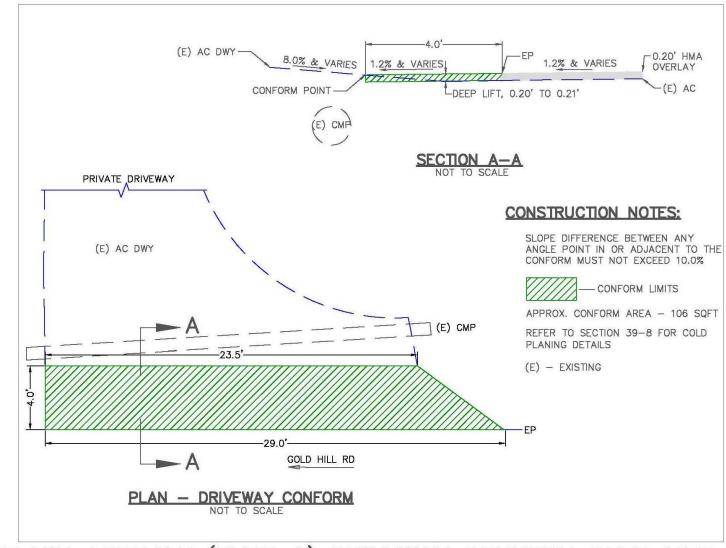
GOLD HILL OVERLAY PROJECT Contract No. PW 14-31086, CIP No. 72119 April 14, 2015



HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA

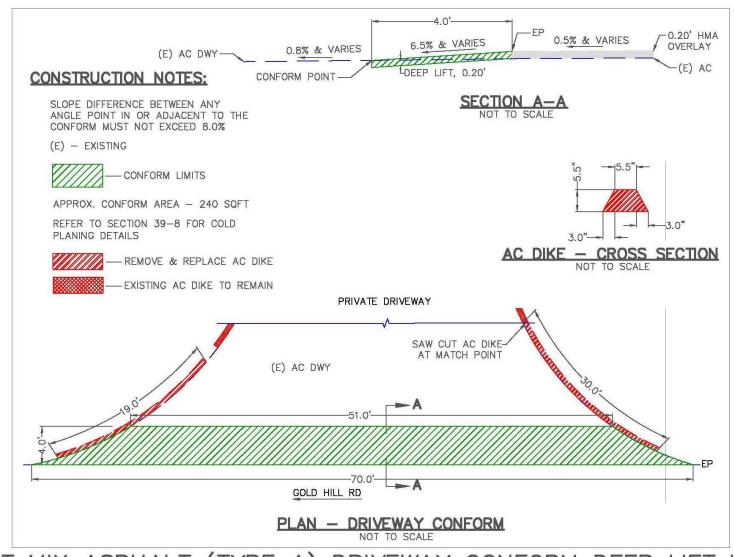
APPROXIMATE CONFORM LOCATIONS

NOT TO SCALE



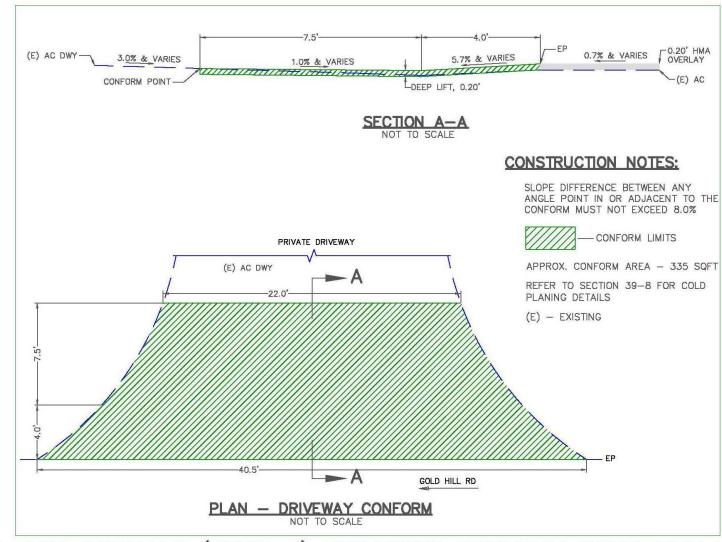
HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (6000 GOLD HILL ROAD)

Driveway Conform Exhibit (continued 2 of 12)



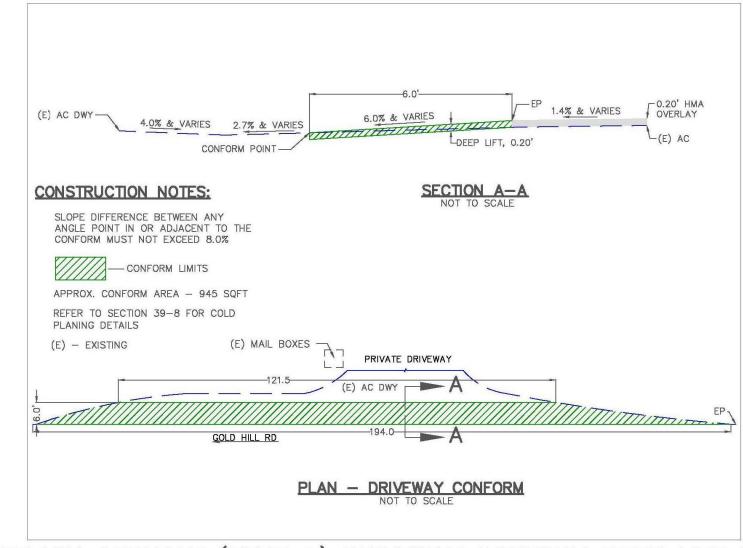
HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (FIRE STATION)

Driveway Conform Exhibit (continued 3 of 12)



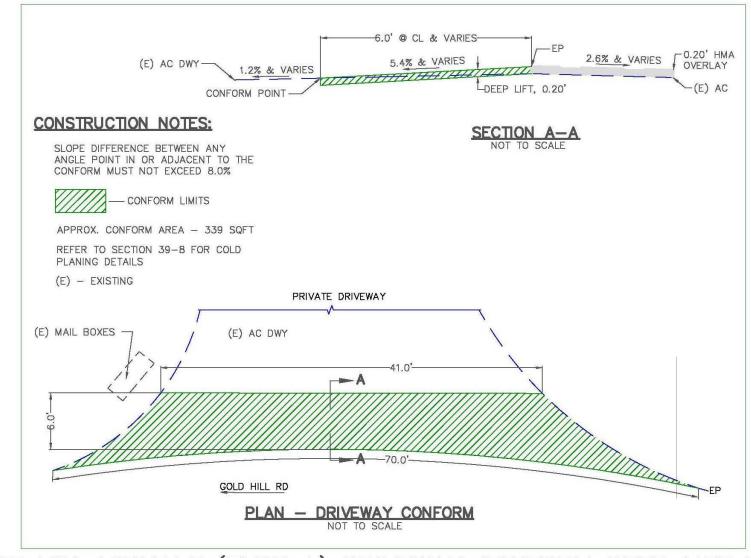
HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (6144/6140/6150 GOLD HILL ROAD)

Driveway Conform Exhibit (continued 4 of 12)



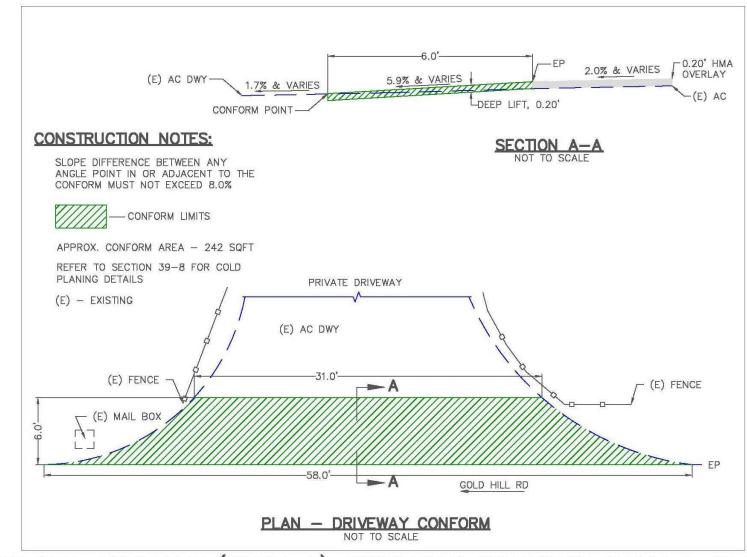
HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (PEPPER TREE LANE)

Driveway Conform Exhibit (continued 5 of 12)



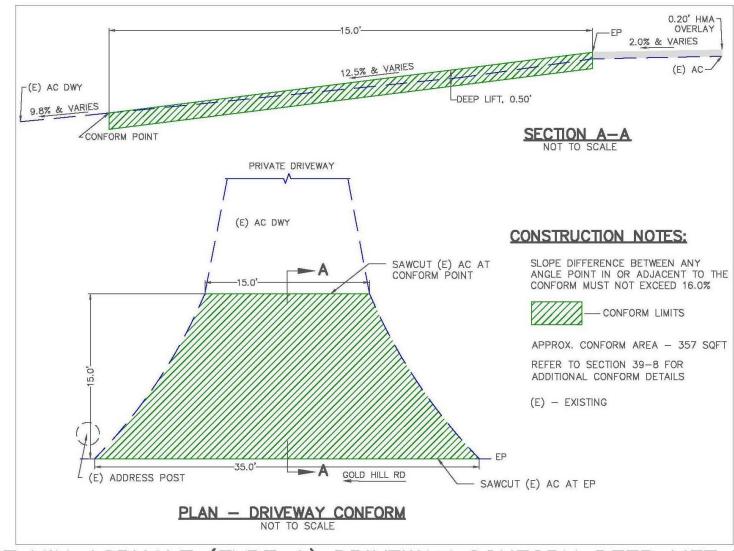
HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (GOLD HILL COURT)

Driveway Conform Exhibit (continued 6 of 12)



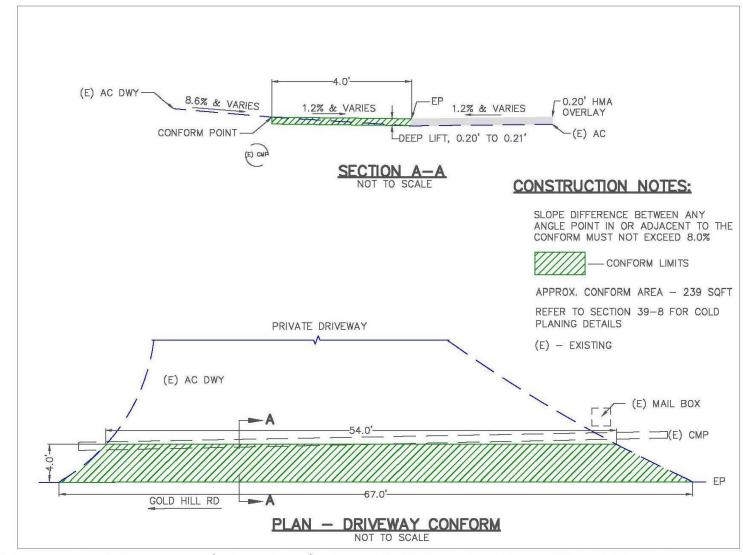
HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (6500 GOLD HILL ROAD)

Driveway Conform Exhibit (continued 7 of 12)



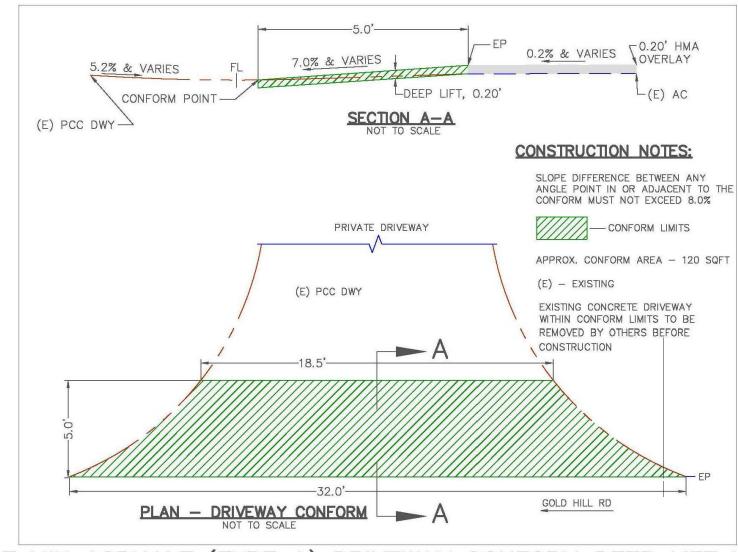
HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (6502 GOLD HILL ROAD)

Driveway Conform Exhibit (continued 8 of 12)



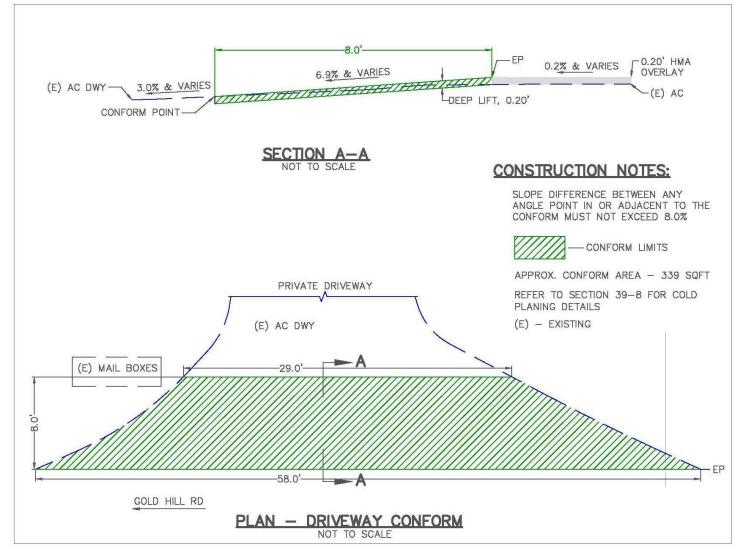
HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (6501 GOLD HILL ROAD)

**Driveway Conform Exhibit (continued 9 of 12)** 



HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (CONCRETE DRIVEWAY)

Driveway Conform Exhibit (continued 10 of 12)

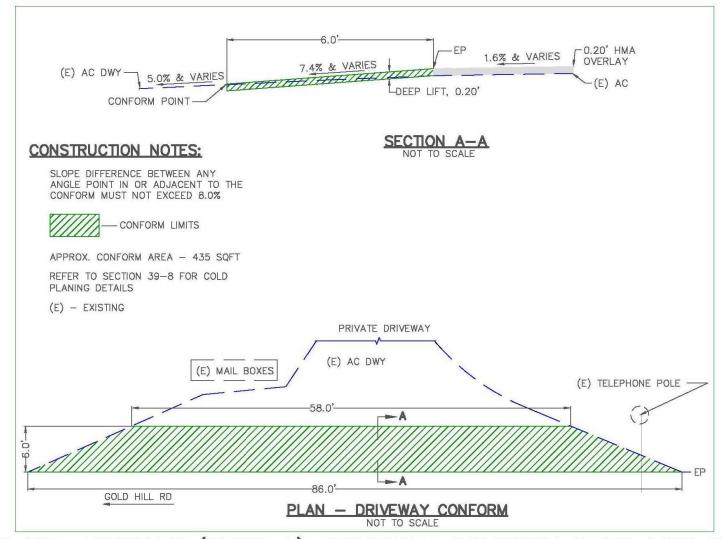


HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (SOURDOUGH LANE)

**Driveway Conform Exhibit (continued 11 of 12)** 

GOLD HILL OVERLAY PROJECT Contract No. PW 14-31086, CIP No. 72119 April 14, 2015

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HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (SULLIVAN LANE)

# **DIVISION VI STRUCTURES**

NOT USED
DIVISION VII DRAINAGE
NOT USED
^^^^
DIVISION VIII MISCELLANEOUS CONSTRUCTION
NOT USED
DIVISION IX TRAFFIC CONTROL FACILITIES
NOT USED
DIVISION X MATERIALS
NOT USED
DIVISION XI BUILDING CONSTRUCTION
NOT USED

### **EXHIBIT A**

## CONTRACTOR'S BID AND BID PRICE SCHEDULE

# GOLD HILL OVERLAY PROJECT CONTRACT NO. PW 14-31086 / CIP NO. 72119

ITEM NO.			ITEM DESCRIPTION	UNIT OF MEASURE	ESTIMATED QUANTITY	UNIT PRICE (IN FIGURES)	ITEM TOTAL (IN FIGURES)
1	120100		TRAFFIC CONTROL SYSTEM	LS	1		
2	128651 A		PORTABLE CHANGEABLE MESSAGE SIGN	SWD	54		
3	130200		PREPARE WATER POLLUTION CONTROL PROGRAM	LS	1		
4	153103		COLD PLANE ASPHALT CONCRETE PAVEMENT	SQYD	437		
5	390132		HOT MIX ASPHALT (TYPE A)	TON	3222		
6	390132 A		HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (6000 GOLD HILL ROAD)	LS	1		
7	390132 B		HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (FIRE STATION)	LS	1		
8	390132 C		HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (6140/6140/6150 GOLD HILL ROAD)	LS	1		
9	390132 D		HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (PEPPER TREE DRIVE)	LS	1		
10	390132 E		HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (GOLD HILL COURT)	LS	1		
11	390132 F		HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (6500 GOLD HILL ROAD)	LS	1		
12	390132 G		HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (6502 GOLD HILL ROAD)	LS	1		

13	390132 H	HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (6501 GOLD HILL ROAD)	LS	1		
14	3901321	HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (CONCRETE DRIVEWAY BETWEEN 6501 GOLD HILL ROAD AND SOURDOUGH LANE)	LS	1		
15	390132 J	HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (SOURDOUGH LANE)	LS	1		
16	390132 K	HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (SULLIVAN LANE)	LS	1		
17	999990	MOBILIZATION	LS	1		
		TOTAL BID				

<sup>(</sup>F) Final Pay Quantity

(LS) Lump Sum

<sup>(</sup>P) Eligible for Partial Payment

# PROPOSAL PAY ITEMS AND BID PRICE SCHEDULE GOLD HILL OVERLAY PROJECT CONTRACT NO. PW 14-31086 / CIP NO. 72119

ITEM			UNIT OF	ESTIMATED	UNIT PRICE	ITEM TOTAL
NO.	ITEM CODE	ITEM DESCRIPTION	MEASURE	QUANTITY	(IN FIGURES)	(IN FIGURES)
1	120100	TRAFFIC CONTROL SYSTEM	LS	1		
2	128651A	PORTABLE CHANGEABLE MESSAGE SIGN	SWD	54		
3	130200	PREPARE WATER POLLUTION CONTROL PROGRAM	LS	1		
4	153103	COLD PLANE ASPHALT CONCRETE PAVEMENT	SQYD	437		
5	390132	HOT MIX ASPHALT (TYPE A)	TON	3222		
6	390132A	HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (6000 GOLD HILL ROAD)	LS	1		
7	390132B	HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (FIRE STATION)	LS	1		
8	390132C	HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (6140/6140/6150 GOLD HILL ROAD)	LS	1		
9	390132D	HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (PEPPER TREE DRIVE)	LS	1		
10	390132E	HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (GOLD HILL COURT)	LS	1		
11	390132F	HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (6500 GOLD HILL ROAD)	LS	1		
12	390132G	HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (6502 GOLD HILL ROAD)	LS	1		
13	390132H	HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (6501 GOLD HILL ROAD)	LS	1		
14	3901321	HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (CONCRETE DRIVEWAY BETWEEN 6501 GOLD HILL ROAD AND SOURDOUGH LANE)	LS	1		
15	390132J	HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (SOURDOUGH LANE)	LS	1		

16	390132K	HOT MIX ASPHALT (TYPE A) DRIVEWAY CONFORM DEEP LIFT HMA (SULLIVAN LANE)	LS	1		
17	999990	MOBILIZATION	LS	1		
		TOTAL BID				

- (F) Final Pay Quantity
- (P) Eligible for Partial Payment
- (LS) Lump Sum

(NOTICE: Bidders failure to execute the questionnaires and statements contained in this proposal as required by applicable laws and regulations, or the determinations by County of El Dorado based upon those questionnaires and statements, may prohibit award of the subject Contract to the bidder.

#### PRINCIPAL

# **ACKNOWLEDGMENT** A notary public or other officer completing this certificate verifies only the identity of the individual who signed the document to which this certificate is attached, and not the truthfulness, accuracy, or validity of that document. State of California County of \_\_\_\_\_ On \_\_\_\_\_\_ before me, \_\_\_\_\_ (here insert name and title of the officer) personally appeared \_\_\_\_\_ who proved to me on the basis of satisfactory evidence to be the person(s) whose name(s) is/are subscribed to the within instrument and acknowledged to me that he/she/they executed the same in his/her/their authorized capacity(ies), and that by his/her/their signature(s) on the instrument the person(s), or the entity upon behalf of which the person(s) acted, executed the instrument. I certify under PENALTY OF PERJURY under the laws of the State of California that the foregoing paragraph is true and correct. WITNESS my hand and official seal. Signature \_\_\_\_\_ (Seal)

### **SURETY**

#### **ACKNOWLEDGMENT**

A notary public or other officer completing this certificate verifies only the identity of the individual who signed the document to which this certificate is attached, and not the truthfulness, accuracy, or validity of that document.

State of California  County of		
Onbefore me,, (here insert name and title of the officer)  personally appeared,  who proved to me on the basis of satisfactory evidence to be the person(s) whose name(s) is/are subscribed to the within instrument and acknowledged to me that he/she/they executed the same in his/her/their authorized capacity(ies), and that by his/her/their signature(s) on the instrument the person(s), or the entity upon behalf of which the person(s) acted, executed instrument.  I certify under PENALTY OF PERJURY under the laws of the State of California that the foreg	State of California	
who proved to me on the basis of satisfactory evidence to be the person(s) whose name(s) is/are subscribed to the within instrument and acknowledged to me that he/she/they executed the same in his/her/their authorized capacity(ies), and that by his/her/their signature(s) on the instrument the person(s), or the entity upon behalf of which the person(s) acted, executed instrument.  I certify under PENALTY OF PERJURY under the laws of the State of California that the foreg	County of	
who proved to me on the basis of satisfactory evidence to be the person(s) whose name(s) is/are subscribed to the within instrument and acknowledged to me that he/she/they executed the same in his/her/their authorized capacity(ies), and that by his/her/their signature(s) on the instrument the person(s), or the entity upon behalf of which the person(s) acted, executed instrument.  I certify under PENALTY OF PERJURY under the laws of the State of California that the foreg		
who proved to me on the basis of satisfactory evidence to be the person(s) whose name(s) is/are subscribed to the within instrument and acknowledged to me that he/she/they executed the same in his/her/their authorized capacity(ies), and that by his/her/their signature(s) on the instrument the person(s), or the entity upon behalf of which the person(s) acted, executed instrument.  I certify under PENALTY OF PERJURY under the laws of the State of California that the foreg	On before me,	
who proved to me on the basis of satisfactory evidence to be the person(s) whose name(s) is/are subscribed to the within instrument and acknowledged to me that he/she/they executed the same in his/her/their authorized capacity(ies), and that by his/her/their signature(s) on the instrument the person(s), or the entity upon behalf of which the person(s) acted, executed instrument.  I certify under PENALTY OF PERJURY under the laws of the State of California that the foreg		(here insert name and title of the officer)
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	·	nder the laws of the State of California that the foregoing
WITNESS my hand and official seal.	WITNESS my hand and official seal.	
Signature	Signature	
(Seal)		(Seal)

#### PRINCIPAL

# **ACKNOWLEDGMENT** A notary public or other officer completing this certificate verifies only the identity of the individual who signed the document to which this certificate is attached, and not the truthfulness, accuracy, or validity of that document. State of California County of \_\_\_\_\_ On \_\_\_\_\_\_ before me, \_\_\_\_\_ (here insert name and title of the officer) personally appeared \_\_\_\_\_ who proved to me on the basis of satisfactory evidence to be the person(s) whose name(s) is/are subscribed to the within instrument and acknowledged to me that he/she/they executed the same in his/her/their authorized capacity(ies), and that by his/her/their signature(s) on the instrument the person(s), or the entity upon behalf of which the person(s) acted, executed the instrument. I certify under PENALTY OF PERJURY under the laws of the State of California that the foregoing paragraph is true and correct. WITNESS my hand and official seal. Signature \_\_\_\_\_ (Seal)

### **SURETY**

#### **ACKNOWLEDGMENT**

A notary public or other officer completing this certificate verifies only the identity of the individual who signed the document to which this certificate is attached, and not the truthfulness, accuracy, or validity of that document.

State of California		
County of		_
On	before me,	
		(here insert name and title of the officer)
personally appeared _		
		,
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I certify under PENAL paragraph is true and		under the laws of the State of California that the foregoing
WITNESS my hand ar	nd official seal.	
Signature		
		(Seal)

#### PRINCIPAL

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### **SURETY**

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County of	
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